

# **T100MD1616+**

## **Super Programmable Controller**

### **User's Manual**

Triangle Research  
International Pte Ltd



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# Chapter 1 Special I/Os and Analog Interfacing

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## 1.1 Introduction

A T100MD1616+ PLC contains the following standard features:

- 1) 4-channel of 10-bit Analog Inputs. 2-channel of 8-bit Analog outputs.
- 2) 2-channel programmable Motion Controllers for controlling stepper motors up to 20,000 pulses-per-second.
- 3) 2-channel Pulse Width Modulated (PWM) outputs.
- 4) 2-channel 32-bit High Speed Counters (HSC) counts up to 10,000 Hz.
- 5) 4-channel Interrupt Inputs.
- 6) 2-channel pulse measurement inputs capable of measuring frequency and pulse-width of incoming pulses up to 10,000 Hz.
- 7) Real time Clock/Calendar for programming multiple scheduled ON/OFF events.
- 8) 6016 Words (16-bit) of EEPROM Program Memory.
- 9) 1700 Words (16-bit) of programmable EEPROM for user's data.
- 10) Built-in 16-channel of PID-computation engines let T100MD1616+ directly provide Proportional, Integral and Derivative (PID) type digital control for process automation.
- 11) One Independent RS232 port for connection to a host PC for programming or monitoring.
- 12) One independent RS485 port for networking or for connecting to external peripherals such as LCD display and RS485-based analog I/O cards, etc.
- 13) Industry Standard Protocols: Both RS232 and RS485 serial port simultaneously support multiple communication protocols, as follow:
  - i) Native ASCII based Host Link Commands.
  - ii) MODBUS RTU protocols
  - iii) MODBUS ASCII Protocols
  - iv) OMRON C20H Host Link Commands.
  - v) EMIT 3.0 protocol by emWare Inc, for easy connection to the Internet.
- 14) Watch-Dog Timer (WDT) which resets the PLC if the CPU malfunctions due to hardware or software error. A system reset by WDT can be determined by the STATUS(1) command.

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## 1.2 Special Digital I/Os

Four of the first 8 ON/OFF inputs of the T100MD1616+ PLCs can be configured as the special inputs such as High Speed Counter, Interrupt and Pulse Measurement. Some of the first 8 outputs can also be configured as PWM and the stepper controller pulse-outputs. If these special I/Os are not used, then they can be used as ordinary ON/OFF type I/Os in the ladder diagram. Note that if two special functions share the same I/O then only one of them can be active at any one time. The location of these special I/Os are tabulated as follow:

### Special Inputs

Input #	High Speed Counter	Interrupt	Pulse Measurement
1	-	-	-
2	-	-	-
3	Ch #1: Phase A	Ch #1	Ch #1
4	Ch #1: Phase B	Ch #2	Ch #2
5	Ch #2: Phase A	Ch #3	-
6	Ch #2: Phase B	Ch #4	-
7	-	-	-
8	-	-	-

**Note:** A pin defined as a special input cannot simultaneously act as another special input. E.g. Pin 3 cannot be used as high speed counter as well as serves as a pulse measuring pin at the same time.

### Special Outputs

Output #	Stepper pulse output	PWM output
1	Direction for Ch #1	-
2	Direction for Ch #2	-
3		-
4		-
5	Ch #1	-
6	Ch #2	-
7	-	Ch #1
8	-	Ch #2

These special I/Os therefore share the same electrical specifications as the ON/OFF type I/Os, which have already been described in the Installation Guide.

## 1.3 Stepper Motors Controller Outputs

Technical Specifications:

No. of Channels	2
Max. Pulse Rate (pps)	20000 (single channel running) 10000 (two channels running)
Maximum Load Current	1A @24V DC
Velocity Profile (Defined by STEPSPEED)	Trapezoidal -accelerate from 1/8 max pps to max pps. -decelerate from max pps to 1/8 max pps)
Maximum number of steps	$2 \sim 2^{31} (= 2.1 \times 10^9)$
TBASIC commands	STEPSPEED, STEPMOVEABS, STEPCOUNTABS(), STEPMOVE, STEPSTOP, STEPCOUNT()

It is essential to understand the difference between a stepper motor "Controller" and a stepper motor "Driver". A stepper motor "Driver" comprises the power electronics section which provides the voltage, current and phase rotation to the stepper motor coils.

The T100MD built-in Stepper-Motor Controller, on the other hand, only generates the required number of "pulses" and set the direction signal according to the defined acceleration and maximum pulsing rate specified by "STEPSPEED" and "STEPMOVE" commands. You cannot directly connect the "pulses" to the stepper motor. You will need a stepper motor "driver" which you can buy from the motor vendor. Depending on the power output, the number of phases of the stepper motor, and whether you need micro-stepping, the driver can vary in size and cost. Most stepper motor drivers have opto-isolated inputs which accept a direction signal and stepping-pulse signal from the "Stepper Motor Controller". In this case the T100MD is the "Stepper Motor Controller" which will supply the required pulse and direction-select signals to the driver.

Note that the digital output #1 and #2 automatically become the direction-select signals for Stepper controller #1 and #2, respectively when the stepper controllers are being used. The direction pin is turned ON when the motor moves in the negative direction and turned OFF when the stepper motor moves in the positive direction. The STEPMOVEABS command make it extremely simple to position the motor at an absolute location, while the STEPMOVE command let you implement incremental move in either directions for each channel.

### Interfacing to 5V Stepper Motor Driver Inputs

Some stepper motor drivers accepts only 5V signals from stepper motor controllers. In such a case you need to determine whether the driver's inputs are opto-isolated. If they are then you can simply connect a 2.2K current limiting resistor in series to the path from the PLC's output to the driver's inputs, as shown in the following diagram:

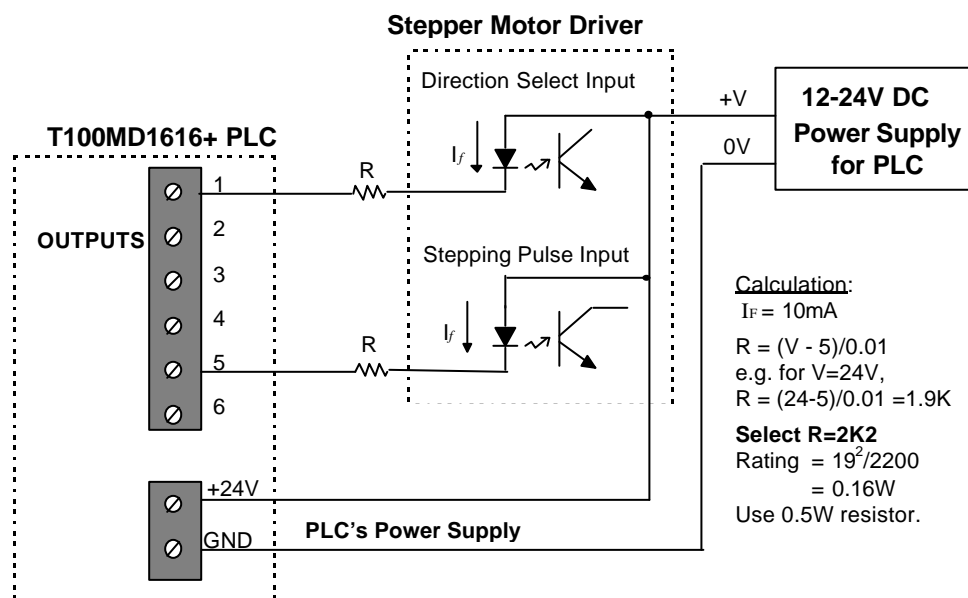


Figure 1.1

However, if the stepper motor driver input is only 5V CMOS level and non opto-isolated, then you need to convert the 12-24V outputs to 5V. This can be achieved using low cost transistor such as 2N4403. A better way is to use

an opto-isolator with logic level output as shown in Figure 1.2. This provides a galvanic isolation between the PLC and the stepper motor driver.

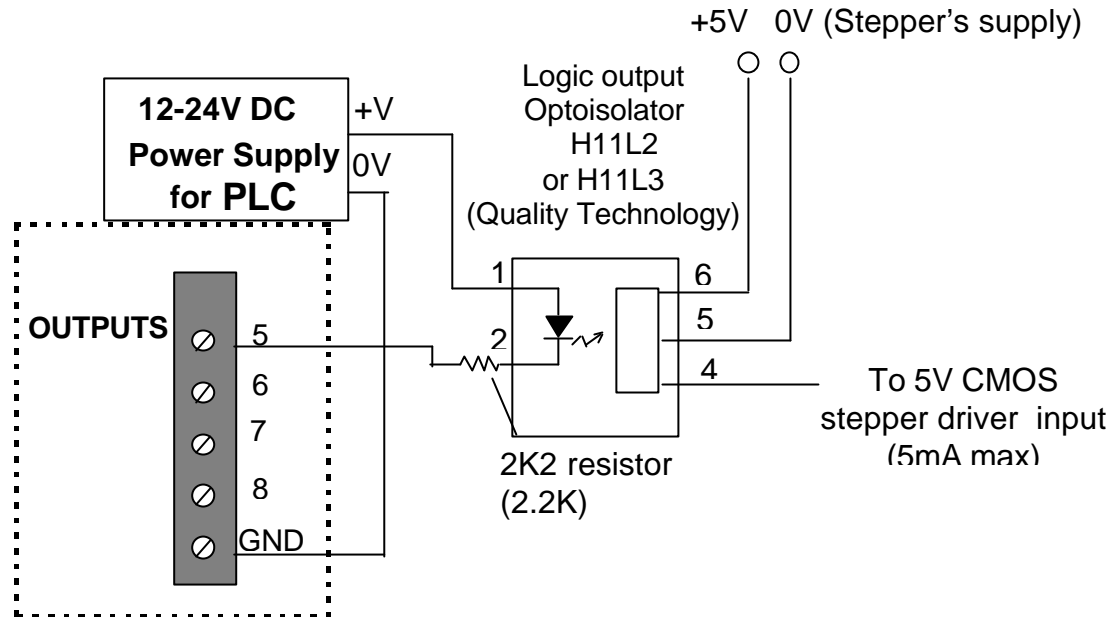
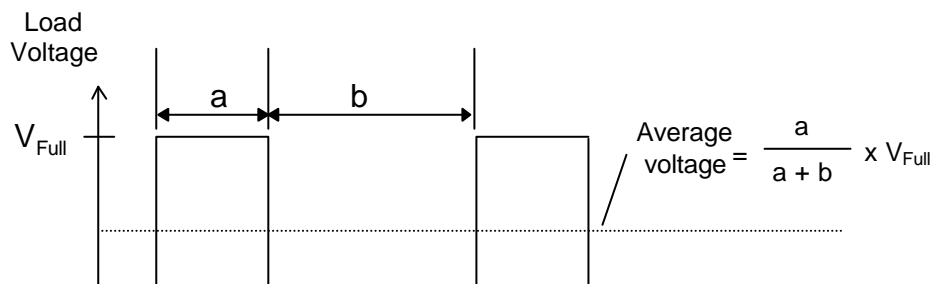


Figure 1.2 Conversion of T100MD outputs to 5V logic level

## 1.4 PWM Outputs

Pulse-Width Modulation (PWM) is a highly efficient and convenient way of controlling output voltage to devices with large time constant, such as controlling the speed of a DC motor, the power to a heating element or the position of a proportional valve.

PWM works by first turning the output to full voltage for a short while and then shutting it off for another short while and then turn it on again and so on in accurate time intervals. This can be illustrated in the following diagram:



The average voltage seen by the load is determined by the "duty cycle" of the PWM wave form. The duty cycle is defined as follow:

$$\text{Duty Cycle} = \frac{a}{a + b} \times 100\%$$

$$\text{Period} = (a + b)$$

$$\text{Frequency} = 1/\text{period Hz}$$

Average voltage = % duty cycle multiplied by the full load voltage  $V_{Full}$ . Since the voltage applied to the load is either "Fully ON" or "Fully OFF", it is highly efficient because the switching transistors are working in their saturated and cut-off region and dissipate very little power when it is fully turned ON or OFF.

### Technical Specifications:

No. of Channels	2
Duty Cycle range	0.00 to 100.00
Actual Resolution	0.4%
Available Frequencies (Hz)	16, 32, 63, 250, 500, 2000, 8000 and 32000 Hz
Relevant TBASIC commands	setPWM

The frequency of the PWM waveform can also be varied. T100MD1616+ supports the following frequencies: 16, 32, 63, 250, 500, 2000, 8000 and 32000 Hz. Usually it is better to select as high a frequency as possible because the resulting effect is smoother for higher frequencies. However, some systems may not respond properly if the PWM frequency is too high, in such cases a lower frequency should be selected.

The TBASIC **setPWM** statement controls the frequency and duty-cycle settings of the PWM channel. The T100MD1616+ PLC features two channels of PWM on its outputs #7 and #8. Since these two outputs are high voltage, high current outputs (24V, 1A) they can be used to directly control the speed of a small DC motor of up to maximum of 1A current. They can also directly drive proportional (variable position) valves whose opening is dependent on the applied voltage.

### Increasing Output Drive Current (Non Opto-Isolated)

If you need to control power devices which demands more than the 1A maximum limit that output #7 & #8 can drive, you can use the following circuit to amplify the drive current:

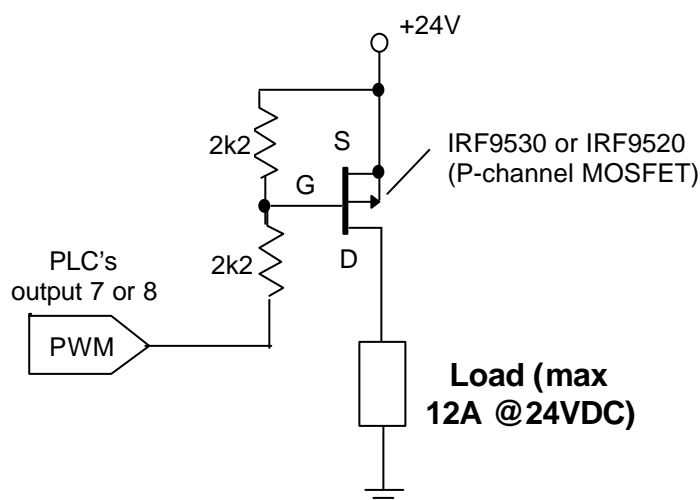


Figure 1.3

The MOSFET driver IRF9530 can drive up to 12A of currents. However, note that the output has been converted into "Source" (PNP) type. The above circuit is also not opto-isolated and hence you have to take the usual precautions of preventing the large current load demand from interfering the power supply voltage of the PLC.

### **Increasing Output Drive Current (Opto-Isolated)**

The advantage of using PWM is that you can easily amplify the drive current to a larger load such as larger permanent magnet DC motor by using power transistor or power MOSFET to boost the current switching capability. If the load is of different voltages and load current is high, you should use opto-isolator to isolate the PLC from the high current load, as illustrated in Figure 1.4

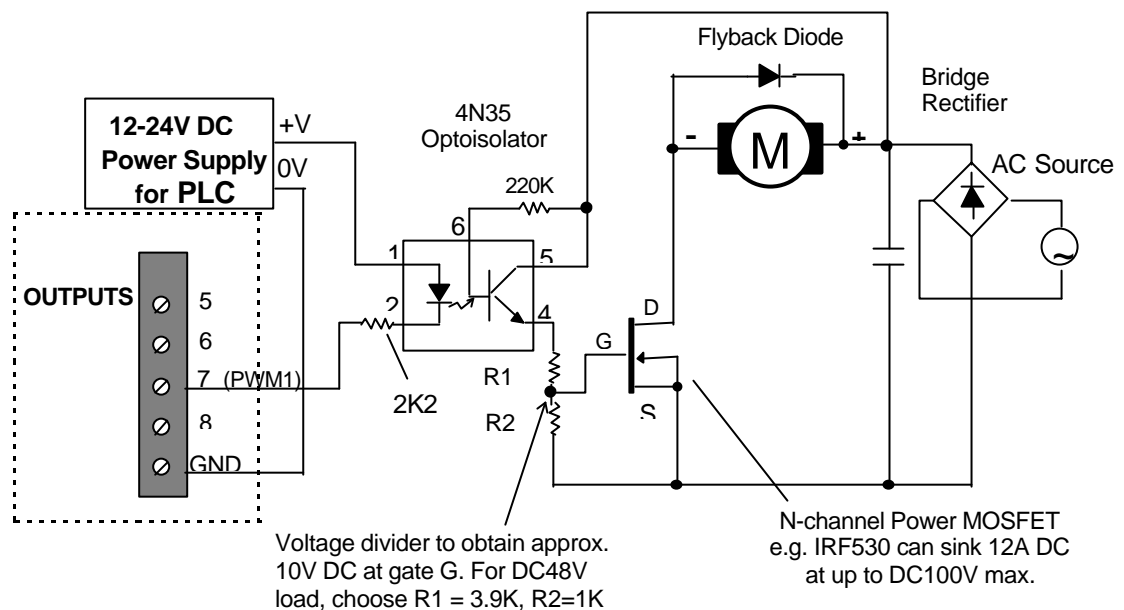


Figure 1.4 PWM Speed Control of a large DC Motor.

#### Note:

- The opto-isolator must be able to operate at a frequency matching that of the PWM frequency, otherwise the resulting output waveform will be distorted and effective speed control cannot be attained.
- The simple PWM speed control scheme described above is open-loop type and does not regulate the speed with respect to changing load torque. Closed-loop speed control is attainable if a tachometer (either digital or analog) is used which feedback to the CPU the actual speed. Based on the error between the set point speed and the actual speed, software can then adjust the PWM duty cycle accordingly to offset speed variation caused by the varying load torque. PID function may also be invoked to provide sophisticated PID type of speed control.
- The T100MD's PWM can be used to control the speed of small to medium size motors. For very large motors (above 0.5KW), industrial-strength variable-speed drivers should be used instead.

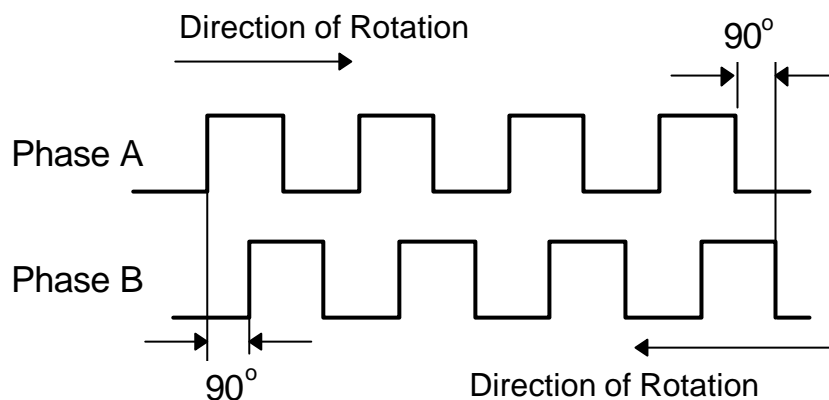
## 1.5 Using High Speed Counter Inputs with Rotary Encoder

### Technical Specifications:

No. of Channels	2
Maximum acceptable pulse rate	10KHz for T100MD 4KHz for T100MX
Quadrature signal decoding	Automatic
Relevant TBASIC Commands	HSCDEF, HSCOFF, HSCPV[ ]

### Descriptions:

Input #3, 4 and Inputs #5, 6 form two channels of high speed counter inputs which can interface directly to a rotary encoder that produces "quadrature" outputs. A quadrature encoder produces two pulse trains at 90° phase shift from each other as follow:



When the encoder shaft rotates in one direction, phase A leads phase B by 90 degrees. When the shaft rotates in the opposite direction, phase B will lead phase A by 90 degrees. The quadrature signals therefore provide an indication of the direction of rotation.

T100MD handles the quadrature signals as follow: if the pulse train arriving at input #3 leads the pulse train at input #4, the High Speed Counter (HSC) #1 increments on every pulse. If the pulse train arriving at input #3 lags the pulse trains at input #4, then the HSC #1 decrements. Note that if input #4 is OFF, then pulse trains arriving at input #3 is considered to lead the input #4 and HSC #1 will be incremented. Likewise if input #3 is OFF, then pulse trains arriving at input #4 will decrement HSC #1.

Input #5 and #6 form the inputs for High Speed Counter channel #2 and they operate in the same way as Input#3 and #4 for HSC#1 described above.

The fact that T100MD1616+ PLC automatically takes care of the direction of rotation of the quadrature encoder greatly simplifies the programmer's task of handling high speed encoder feedback. The HSCdef statement can be used to define a CusFn to be executed when the HSC reaches a certain pre-defined value. Within this CusFn you can define the action to be taken and define the next CusFn to be executed when the HSC reaches another value.

### Interfacing to 5V type Quadrature Encoder

If you have a choice, you should select an encoder that can produce 12V or 24V output pulses so that they can drive the inputs #3,4,5 or 6 directly. If you have 5V type of encoder only, then you need to add transistor driver to interface to the PLC's inputs. The simplest way is to use an IC driver ULN2003 connected as shown in Figure 1.5.

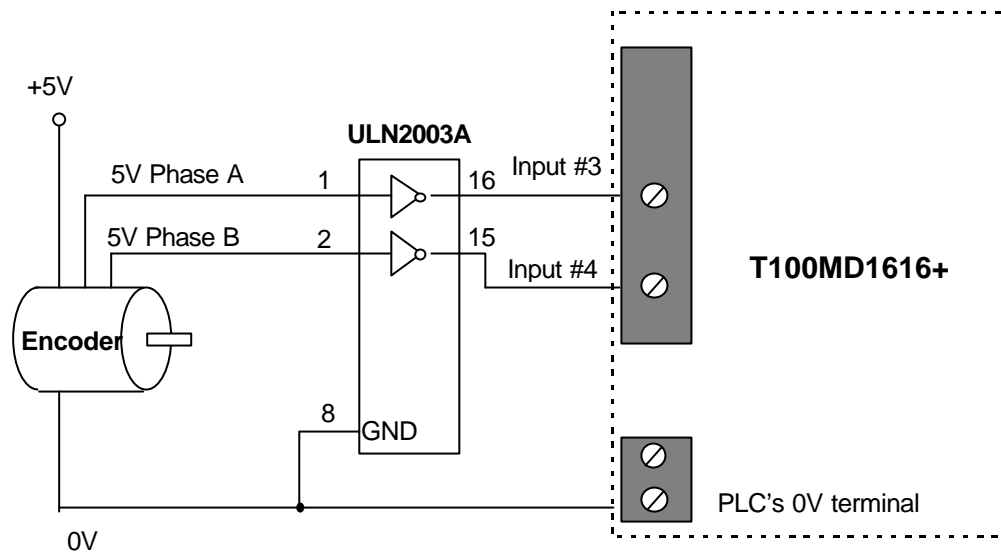


Figure 1.5 Interfacing 5V type Rotary Encoder

## 1.6 Using Interrupt Inputs

During normal PLC ladder program execution, the CPU scans the entire ladder program starting from the first element, progressively solving the logic equation at each circuit until it reaches the last element. After which it will update the physical Inputs and Outputs (I/O) at the end of the scan. Hence the location of a logic element within the ladder diagram is important because of this sequential nature of the program execution.

When scanning the ladder program, the CPU uses some internal memory variables to represent the logic states of the inputs obtained during the last I/O refresh cycle. Likewise, any changes to the logic state of the outputs are temporarily stored in the output memory variable (not the actual output pin) and will only be updated to the physical output during the next I/O refresh.

You may see that any changes to the input logic state will only be noticed by the CPU when it has completed the current scan and starts to refresh its input variables. The input logic state must also persist for at least one scan time to be recognized by the CPU. In some situation this may not be desirable because any response to the event will take at least one scan time or more.

An interrupt input, on the other hand, may occur randomly and the CPU will have to immediately put down whatever it is doing and start "servicing" the interrupt. Hence the CPU responds much faster to an interrupt input. In addition, interrupts are "edge-triggered", meaning that the interrupt condition occurs when the input either changes from ON to OFF or from OFF to ON.

Consequently, the input logic state need not persist for longer than the logic scan time for it to be recognized by the CPU.

Any one or all of inputs #3 to #7 can be used as interrupt inputs when defined by the INTDEF statement. The Interrupt inputs may also be defined as either rising-edge triggered (input goes from OFF to ON) or falling-edge triggered (input goes from ON to OFF). When the defined edges occur, the defined CusFn will be immediately executed irrespective of the current state of execution of the ladder program.

## 1.7 Using Pulse Measurement Inputs

T100MD PLC provides a very straight forward means to measure the pulse width or frequency of a square-wave pulse-train arriving at its Pulse Measurement (PM) inputs #3 or #4.

To use the input to measure pulse width or frequency, execute the PMON statement to configure the relevant input to become a pulse measurement input. Thereafter the pulse width (in  $\mu\text{s}$ ) or the pulse frequency (in Hz) can be easily obtained from the PULSEWIDTH(n) or PULSEFREQUENCY(n) function.

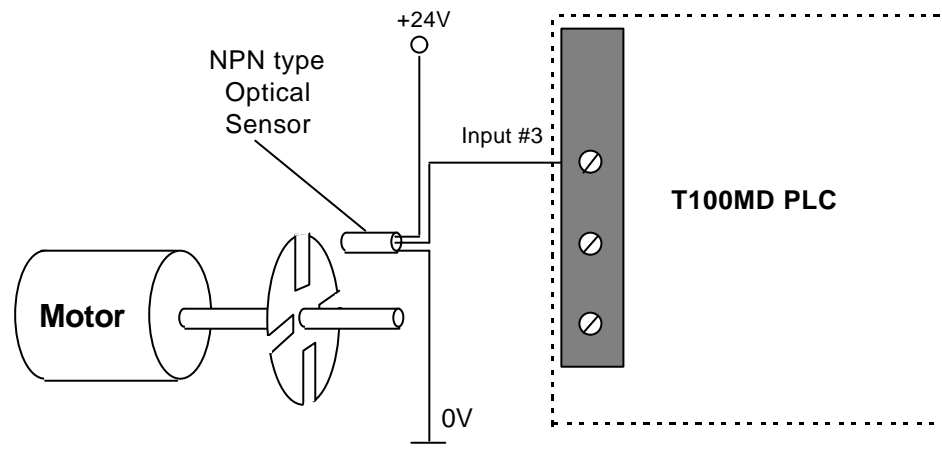


Figure 1.6 Setting Up a Simple Tachometer or Encoder

### **Applications**

- 1) One useful application of the PM capability is to measure the speed of rotation of a motor. A simple optical sensor, coupled with a rotating disk with slots fitted to the shaft of a motor (see Figure 1.6) can be fabricated economically. When the motor turns, the sensor will generate a series of pulses. The frequency of this pulse train relates directly to the rotational speed of the motor and can be used to provide precise speed control. Note that the above setup can also double as a low cost position-feedback encoder when used with the high speed counter, since the number of pulses counted can be used to determine the displacement.

- 2) Some transducers incorporate Voltage-Controlled-Oscillator (VCO) type of outputs which represent the measured quantities in terms of varying frequency of the output waveform. Such transducers may be used conveniently by T100MD using the pulse measurement capability. However, the frequency of such signal must be below 10,000 Hz.
- 3) For application which requires measurement of frequency of a high speed counter, you will need to feed the pulse inputs into both input #3 and Input #5, in this case HSC #2 is used together with PM #1 to count the input pulses as well as measure its frequency. This is because an input pin that has been defined as High Speed Counter cannot simultaneously be defined as Pulse measurement pin. If you execute both the HSCDEF 1 and PMON 1 in the same program, the last executed command will take precedence.

---

## 1.8 Analog I/Os

### A/D Electrical Characteristics

No. of A/D channel	: 4
Resolution:	:10-bit
Built-in Sample & Hold	: Yes.
Conversion Time	:10 $\mu$ s per channel.

### D/A Electrical Characteristics

No. of A/D channel	: 2
Resolution:	: 8-bit
Conversion Time	: 10 $\mu$ s per channel.

### Notes:

- 1) Although the A/D converters' actual resolutions are only 10-bit and the D/A converters' actual resolutions are only 8-bit, T100MD PLCs normalize all the analog data to 12-bit numbers. Hence you will find that ADC(n) function returns the value as 0,4,8,12,16...4092 (not 4095 since the least significant two bits are always zero). Similarly, the D/A converters shift the 12-bit normalized value applied to it by four bits to the right to convert it into an 8-bit quantity before applying the value to the DAC hardware. Hence the full scale value of D/A occur when the actual digital code = 255. When normalized to 12-bit quantities =  $255 \times 16 = 4080$ .

The reason for normalizing all analog data to 12-bit is that in future if new models of PLCs with higher resolution A/D or D/A converters are introduced, the user's PLC program need not be modified since there will not be needs to change the computational expression when all data are already regarded as 12-bit full-scale.

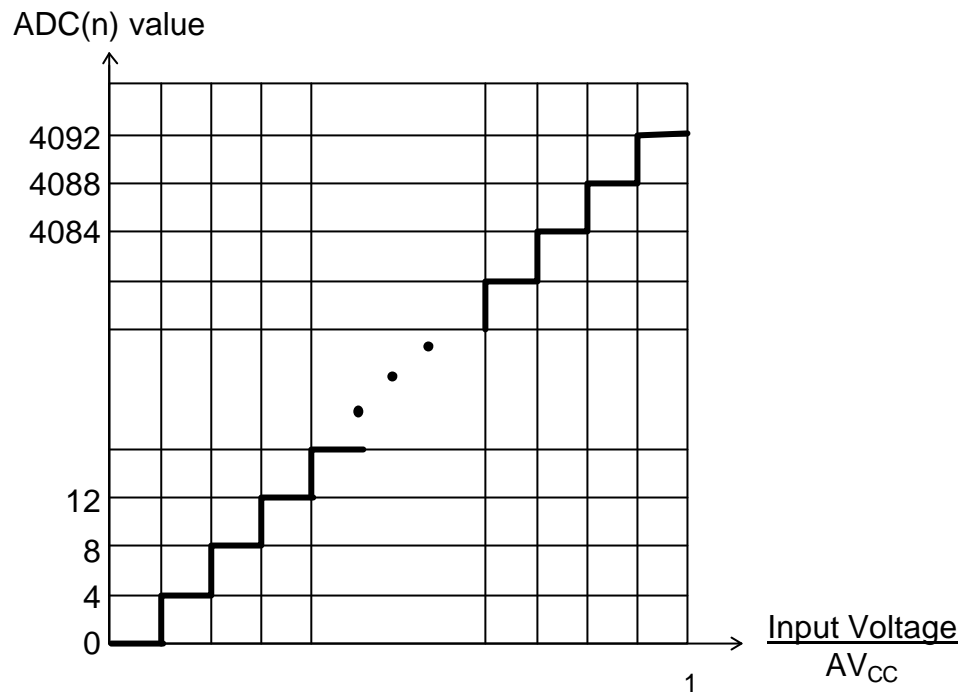


Figure 1.7 Transfer Function for 10-bit ADC.

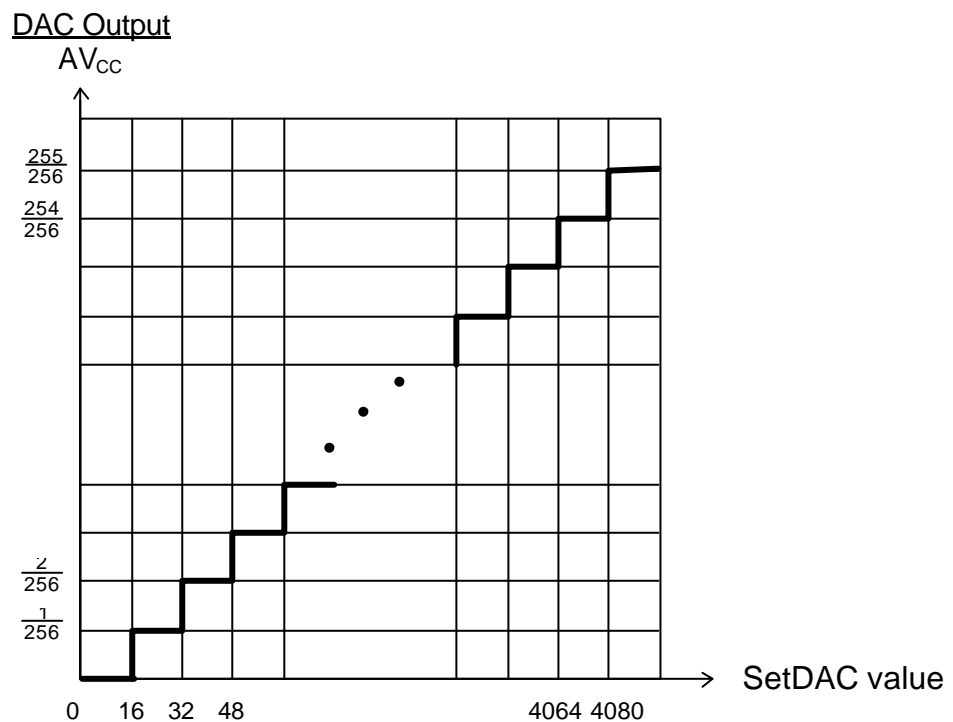


Figure 1.8 Transfer Function for 8-bit DAC.

### **Interfacing to Industrial Analog Sensors**

Real world sensors such as a J- or K-type thermo-couple temperature probe produces only microvolt of signal voltage in response to temperature changes. These signals are too weak to be read by the A/D converters and hence they must be amplified to higher voltage and current level before they can be read by the 0-1V or 0-5V range of the Analog inputs. The amplification stage is

known as the **Signal Conditioner**. A Signal Conditioner consists of precision instrumentation amplifier circuits to eliminate common mode noise that will swamp the weak signal if not handled properly. You can buy standard ready-made signal conditioner for a J or K type thermocouple or you can roll your own using highly integrated single-chip IC available from vendors such as Analog Device (e.g. AD594/AD595) or from Linear Technology Inc.

The signal conditioners may have their own power supply. When selecting a signal conditioner, make sure that you select one with output in either 0-1V, 0-5V, 0-10V, 0-20mA or 4-20mA so that any of the four A/D inputs #1 to #4 can be used readily.

## 1.9 Serial Communication Ports

The latest revision (Rev. D) of the T100MD1616+ features two independent serial ports that can simultaneously communicate with other devices using a variety of protocols. They can also be programmed to accept or send ASCII or binary data using the TBASIC built-in commands such as INPUT\$(n), INCOMM(n), PRINT #n, OUTCOMM n, d.

The first serial port (COMM1) is an RS232C port which is compatible with most PC RS232C port. The second serial port (COMM3) is a two-wire RS485 port that allows multiple PLCs to be connected to a single host computer or a master PLC for networking or to implement distributed control system.

### 1.9.1 COMM1: RS232C Port with Female DB9 Connector

This port is configured as a DCE (Data Communication Equipment) and is designed to connect directly to the PC's serial port without the need for a null modem. COMM1 communicates with the host computer at a default baud rate of 38,400 bit-per-second with 8 data bits, 1 stop bit and no parity. if DIP switch SW1-4 is set during power-on, COMM1 default baud rate will be changed to 9600 baud. This is the main communication port for program transfer and on-line monitoring of the PLC. The pin connections with the host PC are shown below:

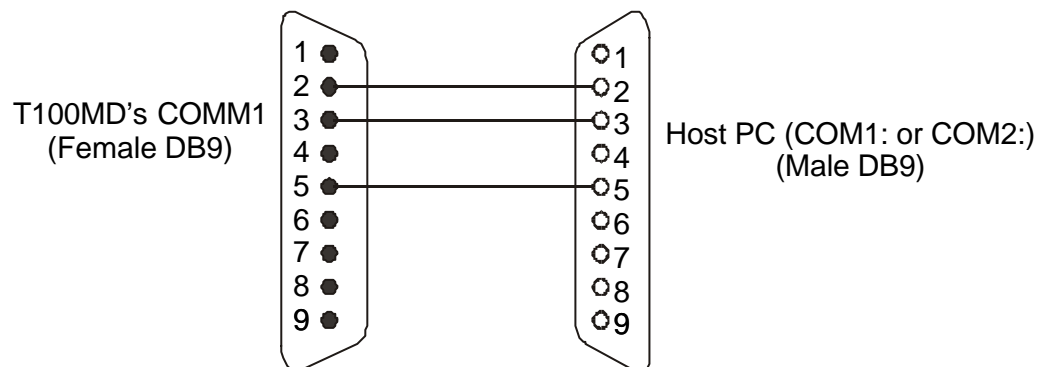


Figure 1.9 Connecting COMM1 with PC

However, to connect COMM1 to another DCE device (e.g., a modem), you need to make a special cable which swap the transmit and receive signals, as follow:

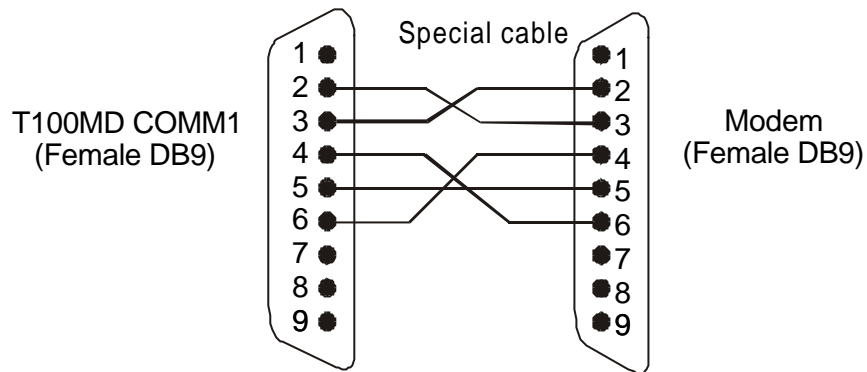


Figure 1.10 Connecting COMM1 to a MODEM

Pin 4 and 6 are handshaking signals whose presence may be required by some modems to work properly, so these pins are connected as shown in the diagram.

**Note:** Actually, COMM1 is not a “true” RS232 Level serial port in the sense that it does not generate a negative voltage for a “mark” state. It instead pulls the transmit line to ground when transmitting a mark state. Although not in strict adherent to the EIA RS232 standard, it will work without problem with any PC’s serial port and should work with most other RS232C devices in the market. It only will not work if the device expects a negative voltage to be available on its TxD pin whenever the line is in the “mark” state. This interface circuit is low cost and easy to troubleshoot maintain.

### 1.9.2 **COMM3: Two-wire RS485 Port**

This half-duplex port is meant for networking or for connecting to optional peripherals such as a serial LCD/LED message-display units or to expand the I/O of a T100MD1616+. Up to 32 RS232 devices may be linked together in an RS485 network.

The RS485 port is available on a 2-way screw terminal to the left side of the power supply terminal (please refer to Installation Guide). For successful communication using the RS485 port, you need to correctly connect the ‘+’ and ‘-’ terminals to the RS485 equipment using a twisted pair cable. If you are using the PC as the network host, you will need a RS232C-to-RS485 converter or you need to install a RS485 add-on card to the PC. The following describe some possible uses of the RS485 port.

**a) PROGRAMMING AND MONITORING:** The T100MD1616+ PLC can be programmed via its RS485 port on a one-to-one or multi-drop manner. Since most PCs only have RS232 port(s) you need to purchase a RS232-to-RS485 converter in order to program the PLC via its COMM3 port. Most commonly available type of RS485 converters in the market today use RTS signal to control the RS485 transmitter direction, which is supported by TRiLOGI and Network TRiLOGI software. Auto-turnaround type may be useable if the

turnaround time is less than 0.1ms. Please check with your dealer or email [info@tri-plc.com](mailto:info@tri-plc.com) for approved models of converters that are tested to work with TRiLOGI.

This is particularly useful if COMM1 is already assigned to other tasks such as interfacing to modem, bar code readers, SCADA system or MMI, the programmers can continue to program and monitor the PLC using its RS485 port while its COMM1 is actively communicating with other devices. This makes it much easier to troubleshoot communication problem at COMM1 since you can continuously monitor data exchange between the PLC and the external devices connected to its COMM1.

- b) REMOTE PROGRAMMING USING NETWORK TRiLOGI:** One very important use of the RS485 port will be to use the NETWORK TRiLOGI to remotely program any of the PLC connected in the network. This eliminates the need to physically move the PC to each node location in order to update a program. Network TRiLOGI is described in section 3.3 in Chapter 3.
- c) DISTRIBUTED CONTROL:** Another important use of the RS485 port will be to connect a T100MD to other T100MD or H-series PLCs. One T100MD PLC will act as the master and all other PLCs will act as slaves. Each PLC must be given a unique ID using the "Controller -> Target PLC Access -> Write ID Address". The master will send commands to all the slaves using the "NETCMD" or READMODBUS or WRITEMODBUS function and to coordinate information flow between the PLCs. This allow a big system to be built by employing multiple units of M or H-series PLC connected in a network. This results in more elegant implementation of complex control system and simplify maintenance problem.
- d) INTERFACING H-SERIES PLCs TO MODBUS OR INTERNET:** Since T100MD1616+ supports MODBUS protocols a master PLC can serve as the gateway to interface non MODBUS-enabled PLCs such as the H-series to third party SCADA software or MMI hardware that speaks MODBUS. It also allows H-series PLC to be controlled or monitored on the internet via a T100MD1616+'s EMIT protocol. The master T100MD1616+ will use its RS485 port to poll data from the H-series PLC into its data memory which is accessible by a SCADA program or EMIT emGateway software.

### 1.9.3 Changing Baud Rate and Communication Formats: Use of the SETBAUD Statement

The T100MD1616+'s COMM ports are highly configurable. Both COMM ports can be set to a wide range of baud rates. You can also program them to communicate in either 7 or 8 data bits, 1 or 2 stop bits, odd, even or no parity. The baud rate and communication formats of the serial ports are set by the following command:

**SETBAUD** *ch, baud\_no*

*ch* represents the COMM port number (1 or 3 only). The *baud\_no* parameters takes value from 0 - 255 (&H0 to &HFF) which gives additional configuration of communication format. The upper 4 bits of *baud\_no* specify the communication format (number of data bits, number of stop bits and parity) and the lower 4 bits represent the baud rate. Hence the *baud\_no* for 8 data bit, 1 stop bit and no parity is the same as the old models, providing compatibility across the family. Once the new baud rate has been set, it will not be changed until execution of another SETBAUD statement or when the power is turned OFF. The Baud rate is not affected by software RESET. The available baud rates and their corresponding baud rate numbers for COMM1 are shown below:

Format	<i>baud_no</i>
8, 1, n	0000 xxxx
8, 1, e	0100 xxxx
8, 1, o	0110 xxxx
7, 1, n	1000 xxxx
7, 1, e	1100 xxxx
7, 1, n	1110 xxxx

Format	<i>baud_no</i>
8, 2, n	0001 xxxx
8, 2, e	0101 xxxx
8, 2, o	0111 xxxx
7, 2, n	1001 xxxx
7, 2, e	1101 xxxx
7, 2, o	1111 xxxx

Where xxxx represents the baud rate of the comm port, as follow:

<b>x x x x</b>	0000	0001	0010	0011	0100	0101	0110	0111
<b>Baud Rate</b>	2400	2400	4800	9600	19200	31250	38400	62500

<b>x x x x</b>	1000	1001	1010	1011	1100	1101	1110	1111
<b>Baud Rate</b>	100K	250K	500K	110	150	300	600	1200

A table of all the available baud rates and COMM formats is shown in the following page. The communication format written as 7,2,e means 7 data bits, 2 stop bits and even parity. Likewise, 8,1,n means 8 data bits, 1 stop bit and no parity. You can use the table to select the baud number for a certain baud rate and COMM format. Note that the circuit design of COMM1 limits its physical maximum baud rate to 100kbps, although its UART can work at up to 500K bit per second. COMM3 can work at the higher baud rate of up to 500K bps.

**Baud No Table (All numbers in Hexadecimal: &H00 to &HFF)**

<b>Format</b> <b>Baud</b>	<b>8,1,e</b>	<b>8,1,e</b>	<b>8,1,o</b>	<b>7,1,n</b>	<b>7,1,e</b>	<b>7,1,o</b>	<b>8,2,n</b>	<b>8,2,e</b>	<b>8,2,o</b>	<b>7,2,n</b>	<b>7,2,e</b>	<b>7,2,o</b>
110	0B	4B	6B	8B	CB	EB	1B	5B	7B	9B	DB	FB
150	0C	4C	6C	8C	CC	EC	1C	5C	7C	9C	DC	FC
300	0D	4D	6D	8D	CD	ED	1D	5D	7D	9D	DD	FD
600	0E	4E	6E	8E	CE	EE	1E	5E	7E	9E	DE	FE
1200	0F	4F	6F	8F	CF	EF	1F	5F	7F	9F	DF	FF
2400	01	41	61	81	C1	E1	11	51	71	91	D1	F1
4800	02	42	62	82	C2	E2	12	52	72	92	D2	F2
9600	03	43	63	83	C3	E3	13	53	73	93	D3	F3
19200	04	44	64	84	C4	E4	14	54	74	94	D4	F4
31250	05	45	65	85	C5	E5	15	55	75	95	D5	F5
38400	06	46	66	86	C6	E6	16	56	76	96	D6	F6
62500	07	47	67	87	C7	E7	17	57	77	97	D7	F7
100K	08	48	68	88	C8	E8	18	58	78	98	D8	F8
250K	09	49	69	89	C9	E9	19	59	79	99	D9	F9
500K	0A	4A	6A	8A	CA	EA	1A	5A	7A	9A	DA	FA

**E.g.** To set baud rate of COMM3 to 19200, 7 data bit, 1 stop bit and even parity, execute the statement: `SETBAUD 3, &HC4`

**Important:** Since the two COMM ports are independent, they can be set to different format and baud rate from each other. Please note that if you change the baud rate or communication format to something that TRiLOGI does not automatically recognizes you will then not be able to access that COMM port using TRiLOGI anymore. If you need to re-access the port using TRiLOGI, then you will need to reset the PLC with DIP switch #4 set to ON so that the program will not execute a SETBAUD command and it will assume a default baud rate and format that TRiLOGI recognizes.

#### **1.9.4 Support of Multiple Communication Protocols**

The T100MD1616+ is a real communication wizard! It has been designed to understand and speak many different types of communication protocols, some of which are extremely widely used *de facto* industry standard, as follow:

- a) NATIVE HOST LINK COMMAND
- b) MODBUS ASCII (Trademark of Groupe Schneider )
- c) MODBUS RTU\* (Trademark of Groupe Schneider )
- d) OMRON C20H protocols. (Trademark of Omron Corp of Japan)
- e) EMIT 3.0 Protocol for connection to Internet via emGateway.  
(Trademark of emWare, Inc)

\* Note: Support for the MODBUS RTU protocol is the latest addition to T100MD1616+ Rev D board with firmware revision 32 and above only. The command and response formats of the "NATIVE" protocols are described in details in Chapter 3 & 4. The other protocols and their

address mapping to T100MD1616+ are described in Chapter 5 & 6. All the above protocols are supported by the two independent COMM ports 1 & 3. Each COMM port can communicate using the same or different protocols independent of the other. The most wonderful features of T100MD1616+ is that the support of all the above-mentioned protocols are fully automatic and totally transparent to the users. There is no DIP switch to set and no special configuration software to run to configure the port for a specific communication protocols. The following describe how it works:

- 1) When the PLC is powered ON, both COMM ports are set to the "AUTO" mode, which means that they are open-minded and listen to all serial data coming through the COMM ports. The CPU tries to determine if the serial data conforms to a certain protocol and if so, the COMM mode is determined automatically.
- 2) Once the protocol is recognized, the CPU set that COMM port to a specific COMM mode which enables it to process and respond only to commands that conform to that protocol. Error detection data such as the "FCS", "LRC" or CRC are computed accordingly which are used to verify the integrity of the received commands. If errors are detected in the command the CPU responds in accordance with the action specified in the respective protocols.
- 3) When the COMM port enters a specific COMM mode, it will regard commands of other protocol as error and will not accept them. Hence for example if COMM #1 has received a valid MODBUS RTU command which puts it in a "RTU" mode, it will no longer respond to TRILOGI attempts to communicate with it using the "NATIVE" mode. You will receive a communication error if you try to use TRILOGI to access a PLC COMM port that has just been communicating in other protocol modes.
- 4) To improve the flexibility of switching from one COMM mode to another, The T100MD1616+ incorporates a COMM mode self-reset timer such that a specific COMM mode will time out automatically and enters into "AUTO" mode after 10 seconds if no more commands are received from that COMM port. When a user wants to switch from one COMM mode to another he/she often will be changing the serial connector from one device to another. During this time there is no data received by the COMM port which presents an opportunity for it to reset its COMM mode. However, the surest way to reset the specific COMM mode is to cycle the power to the PLC so that its COMM port will be reset to "AUTO" mode and ready to communicate with any supported protocols.

### 1.9.5 Accessing the COMM Ports from within TBASIC (Rev D boards)

Besides responding automatically to specific communication protocols described in section 1.9.4, both the serial ports COMM #1 and #3 are fully accessible by the user program using the TBASIC commands INPUT\$, INCOMM, PRINT # and OUTCOMM. It is necessary to understand how these commands interact with the operating system, as follow:

When serial data are received by a COMM port, the operating system of T100MD1616+ automatically stores them into a 256 bytes circular buffer so that they can be retrieved by user programs at leisure. The serial data are buffered even if they are incoming commands of one of the supported protocols (except EMIT 3.0) described in section 1.9.4. In addition, processing of a recognized protocol command does not remove the characters from the serial buffer queue so these data are still visible to the user's program.

Each COMM port has its own separate 256-byte serial-in buffer. As long as the user-program retrieves the data before the 256-byte buffer is filled up no data will be lost. If more than 256 bytes have been stored the buffer wraps around and the oldest data is overwritten first and so on. The following describe how INCOMM and INPUT\$, PRINT # and OUTCOMM functions interact with the serial buffer:

a) INCOMM (n)

Every execution of the INCOMM(n) function removes one character from the circular buffer. When no more data is available in the buffer this function returns a -1. The data removed by INCOMM will not be available for the INPUT\$ command anymore.

b) INPUT\$(n)

When the INPUT\$(n) function is executed, the CPU checks the COMM #n buffer to see if there is a byte with the value 13 (the ASCII CR character) which acts as a terminator for the string. If a string is present, all the characters that make up the string will be removed from the COMM buffer. If a completed string is not present then the COMM buffer will not be affected and INPUT\$(n) returns a null string. This ensures that before a complete string is received the serial characters will not be lost because of the unsuccessful execution of the INPUT\$(n) function.

c) PRINT #n

The PRINT statement transfers its entire argument to a 256 byte serial-out buffer which is separate from the serial-in buffer. The PRINT statement therefore does not affect the content of the serial buffer for incoming characters. The operating system handles the actual transfer of each byte of data out of the serial-out buffer in a timely

manner. Again each COMM port has its own independent, 256-byte serial-out buffer and hence the two serial ports can operate totally independent of each other.

Note that the PLC automatically enables the RS485 driver when it sends serial characters out of its COMM3 port. When the stop bit of the last characters in the serial-out buffer has been sent out the operating system immediately disable the RS485 driver and enable the receiver. This greatly eases the use of RS485 port since there is no need for user to bother with the often critical timing of controlling the RS485 driver/receiver direction.

d) OUTCOMM

This command sends only a single byte out of the serial COMM port without going through the serial out buffer. For COMM3 it enables the RS485 transmitter before sending the character and disable it immediately right after the stop bit has been sent out.

### 1.9.6 Using Modem to Remotely Program/Monitor T100MD1616+ PLC

TRiLOGI Version 4.1 supports remote dial up to T100MD1616+ PLC via standard, off-the-shelf modems. Two modems are involved for any communication between two computing equipment. The host end of the modem setup and configuration are handled by TRiLOGI Version 4.1 software, whereas on the PLC side the PLC has to configure the modem so that it can successfully communicate with the host computer running TRiLOGI.

a) Wiring

The modem is often connected to the PLC's COMM1. Since the serial port on most modems are DCE type you will need a make a special (also known as null-modem) cable to connect them as shown in figure 1.10. If the modem only has a DB25 connector you can connect the wires as shown in the following diagram:

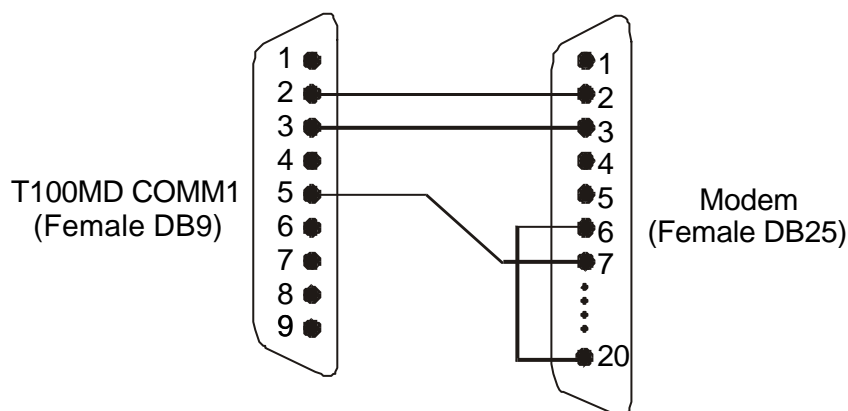


Figure 1.11 Connecting COMM1 to a modem's DB25 port

Note that pin 6 (DSR) and pin 20 (DTR) at the modem end are tied together. This is often required to inform the modem that the device is ready for operation so the modem can work properly.

A modem may also be connected to COMM3 for multi-drop remote programming and monitoring using NETWORK TRILOGI! However, you will require a special auto-turnaround RS232-to-RS485 converter. Please check with your dealer or email [info@tri-plc.com](mailto:info@tri-plc.com) for approved models of such converter.

#### b) Programming

Since the PLC COMM port does not employ handshaking signals of the modem's RS232 port, the maximum baud rate for modem communication should be restricted to 9600bps or lower for reliable, continuous communication. In addition, the PLC's modem should be configured to auto-answer mode so that automatic connection is possible when TRILOGI dial up the modem at remote site.

The following TBASIC statements set the COMM port #1 to 9600bps and put the modem into auto-answer mode:

```
SETBAUD 1, 3    `Set to 9600bps, 8 data bits,  
                `1 stop bit, no parity.  
PRINT #1 "ATDTS0=1"
```

It is assumed that TRILOGI would have set the calling modem to meet the other requirements for "No compression", "Disable Flow Control" etc. as described in the TBASIC 4.1 Reference page II.1-4). As long as one side of the modem is set to those conditions the other modem will follow during their negotiation phase before connection. Hence there is no need to send additional AT commands to set the modem into the above-mentioned modes. However, if the modem is to be used with other programs (such as third party SCADA software) you will need to configure the modem to meet those other conditions. Please see the application notes "MODEM-1.ZIP" on your TRILOGI distribution diskette for details.

Most modems have the ability of storing the configured mode into their non-volatile memory so that when the modem is next powered up it will automatically be set in that mode. If you configure the modem this way there is no need even for the PLC to initialize the modem at all (though it will still need to set baud rate to 9600). The AT commands to achieve this for 100% Hayes compatible modem are "AT&W0&Y0". You may check the modem reference manual for the actual commands for other makes of modem.

### **1.9.7 Constructing a 2<sup>nd</sup> Multi-drop Network**

For complex distributed application, the built-in RS485 port may be required for internal networking between PLCs for data exchange, yet some or all the PLCs are required to be connected to a SCADA system or MMI. It is possible to construct a second multi-drop network around

the PLC COMM port #1. However, this will require a 4-wire RS485 or RS422 construction since the PLC COMM port #1 does not have built-in signal to enable/disable the transmitter and receiver of an RS485 driver IC. It is required that each PLC has an RS232-to-4-wire conversion interface so that they can be connected by a four-wire RS485/RS422 network to the SCADA host system. Of course there must also be a 4-wire RS485/RS422 converter at the host computer. The two COMM ports capability of the T100MD1616+ (Rev D) can be used to their fullest extent in such a situation. Please consult your local supplier or email to: info@tri-plc.com for questions regarding such applications.

## 1.10 DIP SWITCHES

DIP Switch	OFF	ON
SW1-1	All outputs, relays, timers and counter values are non-retentive.	Without MX-RTC module - no effect. If MX-RTC module has been installed, then all the I/Os, timers and counters as well as all internal variables retain their value after power off in the battery-backed RAM. DAC, PWM data will not be retained, however.
SW1-2	COMM1 responds to EMIT 3.0 protocol	COMM3 responds to EMIT 3.0 protocol.
SW1-3	-	-
SW1-4	Normal Run mode	Suspends execution of ladder logic program. But host communication remains active (e.g. when used as a slave I/O card only). When power-on with this switch closed, default baud rate for COMM1 = 9600 bps instead of 38,400 bps.

**Note:** Although the two independent COMM ports of T100MD1616+ Rev D PLC can process NATIVE, MODBUS and OMRON protocols simultaneously, only either one of the COMM ports may be used for EMIT3.0 protocol, which is selectable by DIP Switch SW1-2.

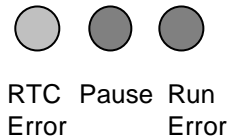
### Usefulness of SW1-4

We have taken every effort to ensure that the host communication is always available even when the user-program ends up in a dead-loop. This allows the user to re-transfer a new program to the PLC and overwrite the bad program. However, you may still encounter a situation whereby after transferring a new program to the PLC, you keep encountering communication error and could not erase the bad program. This is especially common if you are playing with the communication commands such as SETBAUD, PRINT or OUTCOMM which may modify the communication baud rate, communication format or sending data out of a COMM port that conflicts with TRILOGI's port setting. In such cases you can turn ON DIP

switch SW1-4 and perform a power-on reset for the PLC. The PLC will not execute the bad program which causes communication problem and you can then transfer a new program into the PLC to clear up the mess.

## 1.11 CPU Status Indicators

There are three LED indicators on T100MD with the following markings:



All three indicators will be lighted up during power-on when the CPU loads the PLC program from EEPROM. Thereafter they should go off and if any one of them remains lighted it represents the various operating status of the PLC as follow:

### a) **RTC Error (Green LED)**

This indicator will be turned ON after a power-ON or WDT reset unless an optional battery-backed MX-RTC module has been installed. This indicates that the real-time clock (RTC) has been reset to some factory's pre-set date and time. The RTC.Err flag in the "Special Bit" menu will also be turned ON. This indicator will be turned OFF automatically after you have set the PLC's date and time using the "Set PLC Clock /Calendar" command in the "Controller" pull-down menu.

### b) **Pause (Red LED)**

This indicator will be turned ON if one of the following occurred:

- i) PLC's EEPROM is corrupted.
- ii) A PAUSE statement has been executed
- iii) The user halts the PLC by pressing the <P> key during On-Line Monitoring.
- iv) DIP-Switch SW1-4 is turned ON which halts the program.

If this light is ON, please connect the host computer running TRiLOGI Version 4 to the PLC and run the "On-Line Monitoring" program. You will be informed of the reason which causes the PAUSE condition. Except for condition i) and iv), you can release the PLC from the PAUSE state by pressing the <P> key during "On-Line Monitoring". If the PLC's EEPROM is corrupted then you must re-transfer your program to the PLC again.

### c) **Run Error (Red LED)**

When this indicator turns ON it shows that a run-time error had occurred when executing a TBASIC command. The system will halt at the CusFn where the error took place. If the programmers connect the host computer to the PLC and run the "On-Line Monitoring" command in TRiLOGI Version 4,

the type of run-time error and the CusFn where the error occurred will be reported to the programmer.

TBASIC simulator captures many possible run-time errors including out-of-range values, but in T100MD PLC only a few most important run-time errors are reported. The remaining are ignored. The following are the few run-time errors that will be reported in T100MD:

- i) Divide By Zero
- ii) FOR-NEXT loop with STEP = 0!
- iii) Call Stack Overflow! Circular CALL suspected!
- iv) Illegal Opcode - Please inform manufacturer!
- v) System Variable Index out-of-range: normally this is caused by using a subscript that is unavailable. E.g. DM[0], INPUT[-1], DM[5000], etc. Check the subscript value especially if it contains a variable (e.g. DM[X], if X=0 this will lead to runtime error).

All run-time errors should be identified and corrected before proceeding any further.

---

## 1.12 Internal Relays, Timers & Counters, etc.

T100MD1616+ PLC supports up to 256 internal relays, 64 timers (any one or all can be configured as "High Speed" timers), 64 counters, 8 clock sources of various periods: 0.01s, 0.02s, 0.05s, 0.1s, 0.2s, 0.5s, 1 sec and 1 minute.

**T100MD1616+ also supports 8 sequencers of 32 steps each.** A sequencer is a highly convenient feature for programming machines or processes which operate in fixed sequences. Any one or all of the first 8 counters can be used as step counters for the sequencers which correspond to sequencers "Seq1" to "Seq8". Each step of the sequencer (up to 31) can be used as a contact to the ladder diagram as "SeqN:XX" where N = sequencers # 1 to 8. XX = Step # 0 - 31. Please refer to TRiLOGI Programmer's Reference Part I for details descriptions of the built-in sequencers.

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# Chapter 2 Operating Procedure

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## 2.1 Programming

The T100MD1616+ controller is programmed using the software TRiLOGI Version 4.X which runs on an IBM compatible PC. This is a full-screen ladder logic editor, compiler and simulator software. TRiLOGI is a standalone software package which provides a powerful programming and debugging environment for programming in both ladder logic and TBASIC. Please refer to our TRiLOGI Programmer's Manual for details.

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## 2.2 Simulation

A powerful feature unique to the TRiLOGI development environment is the built-in simulator. With the simulator, you can interact with your program by simulating the input conditions using only a keyboard and examine the status and present values of the outputs, relays, timers and counters on screen immediately. Most Custom functions written in TBASIC can also be simulated and all the variables can be examined readily on the simulator screen.

The simulator does not require any physical connection to the target PLC, and thus offers the most effective way of testing and debugging your ladder logic program prior to the installation of the hardware. Programming and debugging time can be greatly reduced if you make good use of the simulator feature to eliminate as many logic errors as possible before testing the program on the actual hardware. It also helps to reduce the chances of costly damage to the machine due to programming errors.

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## 2.3 Transferring Program to PLC

Once you are satisfied with the TRiLOGI-simulated scenarios, return to the ladder logic editor by pressing the <ESC> key. To transfer the ladder program to T100MD, first connect the PC to COMM1 of the PLC and turn on its power supply. You may press <Ctrl-T> on the keyboard or open the "Controller" pull-down menu and select item "Program Transfer". TRiLOGI will query the target controller to obtain its maximum number of inputs, outputs, etc. TRiLOGI will recompile the ladder program to ensure that these limits are not violated. When compilation is successful, the compiled code will be transferred to the T100MD PLC in within a few seconds.

After the program has been successfully transferred, you will be prompted to indicate if you wish to clear all outputs, relays, timers, counters and all the internal system variables to "OFF". A program that is successfully transferred will be executed at once. If you do not want the program to execute immediately, you may turn ON DIP switch SW1-4 before transferring the program, and then turn it OFF when you want the program to run.

If errors occur during program downloading and communication is aborted, the CPU will not execute the partially transmitted program to forestall undesirable consequences. If everything goes well, you may return to the editor by pressing any key.

### **Password Security**

A password of 1 to 6 characters may be defined by the users by selecting the "Set Password" item from the "Target Access" menu. Once a password has been defined, you will be prompted to enter the password whenever you want to transfer a program to the PLC. Program transfer will be aborted if incorrect password is entered. This is to prevent alteration of the PLC program by unauthorized personnel.

If you have forgotten the password, then the only way to re-program the PLC is to first delete the password using the "Delete Password and Clear Program" command in the "Target Access" menu. The program in the PLC will be deleted when this command is executed. You have to download the new program into the PLC for it to operate.

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## **2.4 Errors and Problems**

Any error in the source file detected during compilation will abort the program transfer process immediately. The cause of the first error will be reported on screen, although you should never encounter this problem if you had simulated the program successfully in TRiLOGI. This is because TRiLOGI's ease of programming reduces the possibility of errors to a minimum, and any error would have been detected and rectified before any simulation can take place.

PLC Program length is measured in (16-bit) "words". Up to 6016 words may be programmed into a T100MD1616+. If your ladder logic program exceeds 6016 words after compilation, the compiler will record this as an error and the downloading process will be aborted. If this happens, you need to simplify your program to optimize the use of program memory.

## 2.5 On-Line Monitoring & Control

TRiLOGI allows you direct control of the PLC operation from within the program. You can enter this mode by selecting the "On-Line Mon/Control" command from the "Controller" main menu, or by pressing the "Ctrl-M" hot-key. A screen similar to the simulator will appear with the flashing title "On-Line Monitoring & Control" along the top of the screen. The following are what may be done in this mode:

### 2.5.1 Monitoring PLC's I/O Logic States

TRiLOGI continuously monitors the I/O logic states and present values of the timers and counters of the controller and displays them on screen. You may scroll up and down any I/O window using the cursor keys and the <PgUp> and <PgDn> keys to examine I/Os that are outside the present page. A highlight bar will appear when an I/O window is selected (its border is highlighted). The location of this highlight bar indicates the particular I/O bit selected.

### 2.5.2 Viewing and Modifying PLC's Internal Variables

If you press the <V> key while you are within the "On-Line Monitoring & Control" screen, a "View Special Variables" window will be opened. You can examine the values of all the 26 integer variables A to Z, string variables A\$ to Z\$, Data Memory DM[1] to DM[4000] and other special internal variables such as ADC, DAC, PWM and the Real-Time-Clock. The values displayed in this window reflects the actual values of these variables in real time. The numbers are displayed in decimal form but if you press the <H> key it will change into hexadecimal form. Pressing the <D> key will change it back into decimal mode.

You can also examine the values of other system variables such INPUT[ ], OUTPUT[ ], EMINT[ ] etc. by pressing the <S> key (as for "Show") and entering the variable names. If you wish to modify the content of any variable, simply press the <E> key (as for "Edit") and you can enter the variable name followed by the "=" sign and the value. The entered value for the variable will be immediately updated into the PLC.

### 2.5.3 Force Setting/Resetting I/O Bits

If you hit the <Enter> key during On-Line Monitoring mode, the selected I/O bit of the controller will be forced to toggle (change state) by TRiLOGI using host link commands. If the selected bit is a physical input bit or has been assigned to an output coil controlled by the ladder diagram, it will only be toggled for one-scan time. After that the controller will refresh its input/output according to the actual states of the physical inputs and outputs

determined by the outcome of the ladder program. This is sometimes useful during program testing or debugging for temporarily overriding an I/O that does not respond as predicted.

#### **2.5.4 Suspending PLC's Ladder Program**

You can suspend the operation of the controller at any time by pressing the <P> key. A warning message will appear and a flashing sign "System Paused" will be displayed on the upper right hand corner. When the controller is suspended, its ladder program will not be executed until it is resumed by pressing the <P> key again. At this time you can force set or reset any relay or output bits. This is convenient during programming or debugging as you can control the output driver to bring any physical component to any desired locations effortlessly.

---

### **2.6 Ladder Monitoring**

You can also monitor the logic states of I/Os directly on the ladder diagram by selecting the "Ladder Monitoring" commands in the "Controller" or by pressing <Ctrl-T>. When you enter the "Ladder Monitoring" mode, TRiLOGI will continuously monitor the controller's I/O logic states and display any "ON" I/O bit with highlighted label names on the ladder diagram. You can still scroll up/down the ladder programs while performing ladder monitoring, using the cursor keys, <PgUp> <PgDn> and <Ctrl-PgUp> and <Ctrl-PgDn>, etc. However, you may not use the left/right cursor keys to observe logic states of I/Os outside the current screen.

Note: On-Line Mon/Control and Ladder Monitoring are achieved by continuously sending host link commands to the PLC and analyzing the response strings immediately in order to update the I/O tables. Since the controller must spare some time to process the host-link commands, the overall scan time will slow down during on-line or ladder monitoring. Take precaution that programs which require fast scan-time, such as counters fed by the 0.01s and 0.02s clock sources, may lose some accuracy. Inputs based on interrupts such as High Speed Counters however will not be affected.

---

## 2.7 Uploading Ladder Program from PLC

TRiLOGI Version 4.X permits you to retrieve the compiled code from the PLC's EEPROM and re-construct them into ladder circuits. However, compiled TBASIC-based custom functions cannot be retrieved .

To perform uploading, open the "Controller" pull down menu and select the new item "Target Access". A pop-up menu with two items "Set Password" and "Retrieve PLC's Ladder" will appear. Select "Retrieve PLC's Ladder" and you will be prompted to confirm your wish to obtain the ladder program from the PLC.

Note that since the I/O label names and comments defined in the original program were never saved in the PLC, the re-constructed ladder diagram can only make use of the I/O labels defined in the currently opened file. Since the uploaded program replaces all the existing ladder circuits, make sure that you keep a backup copy if you do not wish to lose the contents of the currently opened file.

If an I/O used in the PLC's code is not defined in the current file, the program will prompt you to enter the label name. You can use the default name by pressing the <ESC> key. A default name defines an input as "In1", "In2"... , output as "Out1", "Out2"... etc.

### **Password Security**

A password of 1 to 6 characters may be defined by the users by selecting the "Set Password" item from the "Target Access" menu. Once defined, the target PLC program may not be uploaded unless the same password is entered.

If you wish to change the password, select the "Set Password" item and you will be prompted to enter the original password. If the correct password is entered, you will be prompted again to enter the new password. If you simply press the <Enter> key at this time without entering any character, the original password will be cleared and the user may freely upload the PLC code.

Once you have entered a password, it will stay with the PLC until you change it or delete it using the "Delete Password & Clear Program" command. If you delete the password, the program will be erased as well. This effectively protects the code from being read by unauthorized parties.

---

## 2.8 Changing Timers and Counters Set Values

In TRiLOGI Version 4.X, timer and counter Set Values (SV) defined in their respective definition tables can be stored into the PLC using the command "1: Host Timer/Ctr SV --> PLC" under the "Controller" menu.

Similarly, the PLC's internal timer and counter SVs can be read into TRiLOGI by means of the "2: PLC's Timer/Ctr SV -> Host" command. Updating of the Set Values are performed without the need to transfer the entire ladder program. Since timer and counter SVs are often changed during field testing, this makes it much quicker to alter such values for longer ladder programs. It often takes much longer time to transfer the entire ladder program then just changing a few timer or counter set values.

---

## 2.9 Setting PLC's Real Time Clock

This command lets you set the time and date of the PLC's built-in Real Timer Clock (RTC). When you execute this command, it will let you choose whether you wish to update the PLC's real-time clock using your PC's current date and time, or to enter the data manually.

If you select "Manual Entry", the program will show you the current date and time of the PLC in different fields and you can use the normal editing keys to modify the values. When you press <Enter> key the new value will be written into the PLC's RTC. The special bit "RTC.Err" will be turned OFF after you have executed this command.

### **MX-RTC Module**

When the PLC power is turned off, the built-in RTC will stop operating and the date and time setting will be lost. When the power is re-applied to the PLC, the RTC must be reset to some factory pre-determined date and time values. In order to maintain the clock settings (non-volatility), you can purchase the T100MD1616+ with the MX-RTC option. The MX-RTC module is a special socket attached to the T100MD's data RAM and provides a Lithium battery-backed real time clock that continues to run even when the PLC power is turned off. The "Set PLC's Clock/Calender" command will also set the date and time within the MX-RTC module if installed.

The MX-RTC module also maintains the contents of all the I/Os and internal variables stored in the PLC's data RAM in the event of power lost. The DIP-switch SW1-1 can be set to avoid clearing of the variables when power on (please refer to section 1.10 for details). This may be useful for control systems that must maintain the contents of all data in the event of a power failure.

---

## 2.10 Trouble-Shooting Communication Error

If you keep encountering the "Communication Error" messages when you execute any command under the "Controller" menu, the followings are some possible causes:

- 1) The T100MD is not connected to the cable.
- 2) The host computer COM port is not connected to the cable.
- 3) Wrong COM port number is specified for the PC. Try another one.
- 4) Power to PLC is not turned on or an inadequate power supply has been used. Make sure that the CPU power supply is within specifications. Try another power supply.
- 5) Faulty serial port of host computer. Try another computer with a good working COM port.
- 6) Faulty serial cable. Try another cable.
- 7) Faulty PLC. Return the unit to authorized dealer for servicing.

### **Communication Error After Transferring A User Program**

If you have been able to communicate with the PLC, but all a sudden, after transferring a new TRILOGI program into the PLC you keep encountering the "Communication Error" messages, then the most likely causes are:

- 1) Your program have changed the serial port setting to other than 8 data bit, 1 stop bit and no parity. Or you have set the baud rate to less than 2400 or greater than 38400 bps.
- 2) You are executing PRINT #, OUTCOMM, NETCMD\$, READMODBUS, or WRITEMODBUS on the same COMM port which TRILOGI connects to. TRILOGI reports comm error when it receive data that is different from the expected response from the slave.

To get out of the above situation, turn ON DIP Switch SW1-4 and reset the PLC. If you are able to communicate with the PLC then the problem must definitely be caused by offending codes in your TRILOGI program. Correct the error and re-transfer the program before turn OFF DIP SW1-4.

## Chapter 3 Host Communication

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While a T100M+ PLC is running, a host computer or another T100M+ or T100M+ PLC may send ASCII string commands to it to read or write to its inputs, outputs, relays, timers, counters and all the internal variables. These ASCII commands are known as the "host-link commands" and are to be serially transmitted (via RS232C or RS485 port) to and from the controller. The default serial port settings of T100M+ PLC for host-link communication are: *38400 baud, 8 data bit, 1 stop bit, no parity*. The baud rate and the communication format may be changed using the "SetBAUD" TBASIC command described in the TRiLOGI Version 4.xx Programmer's Reference.

### **Multiple Communication Protocols**

The competent T100M+ family of PLCs supports many different communication protocols to allow maximum application flexibility. In addition to its own native set of communication protocols, the T100M+ PLC also understand and speaks the following protocols:

1. **\*MODBUS™** ASCII mode compatible communication protocol.
2. **\*MODBUS™** RTU mode compatible communication protocol.  
(For Rev D board with Firmware revision r32 and above only)
3. **\*OMRON™** Host Link Commands for the C20H PLC family.
4. **\*emWare™** EMIT 3.0 compatible protocol - This protocol allows the T100M+ PLC to be linked to the **INTERNET** via emGateway software installed on any PC or via dial-up modem to the IBM Global Network for internet connectivity.

\*Note: all trade marks belong to their respective owners.

The native host link command protocol will be described in details in this chapter as well as in Chapter 4. The MODBUS and OMRON compatible protocols will be described in Chapter 5 and in Chapter 6 we will describe the interface of T100M+ family of PLCs to the emGateway for connection to the Internet.

### **Native Mode Communication Protocols**

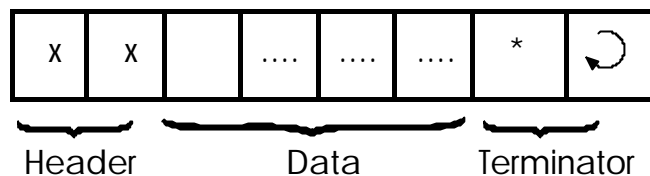
When a T100MD+ or T100MX+ PLC receives a native host-link command from COMM1 or COMM3, it will automatically send a response string corresponding to the command. This operation is totally transparent to the user and need not be handled by the user's program.

All T100M+ PLCs support both point-to-point (one-to-one) and multi-point (one-to-many) communication protocols. Each protocol has a different command structure as described below:

### 3.1 POINT-TO-POINT COMMUNICATION

In a point-to-point communication system, the host computer's RS232C serial port is connected to the PLC's COMM1. At any one time, only one controller may be connected to the host computer. The host-link commands do not need to specify any controller ID code and are therefore of simpler format, as shown below:

#### Command/Response Block Format (Point to Point)



Each command block starts with a two-byte ASCII character header, followed by a number of ASCII data and ends with a terminator which comprises an '\*' character and a carriage return (ASCII value =  $13_{10}$ ). The purpose of the command is denoted by the header. For example RI for Read Input, WO for Write Output, etc. The data are usually the hexadecimal representation of numeric data. Each byte of binary data is represented by two ASCII characters (00 to FF).

To begin a communication session, the host computer must first send one byte of ASCII character: Ctrl-E (=05Hex) via its serial port to the controller. This informs the controller that the host computer wishes to send a (point-to-point) host-link command to it. Thereafter, the host computer must wait to receive an echo of the Ctrl-E character from the controller. Reception of the echoed Ctrl-E character indicates that the controller is ready to respond to the command from the host computer. At this moment, the host computer must immediately send the *command block* to the controller and then wait to receive the *response block* from the controller. The entire communication session is depicted in Figure 2-1.

After the controller has received the command, it will send a response block back to the host computer and this completes the communication session. If the command is accepted by the controller, the response block will start with the same header as the command, followed by whatever information which has been requested by the command and the terminator.

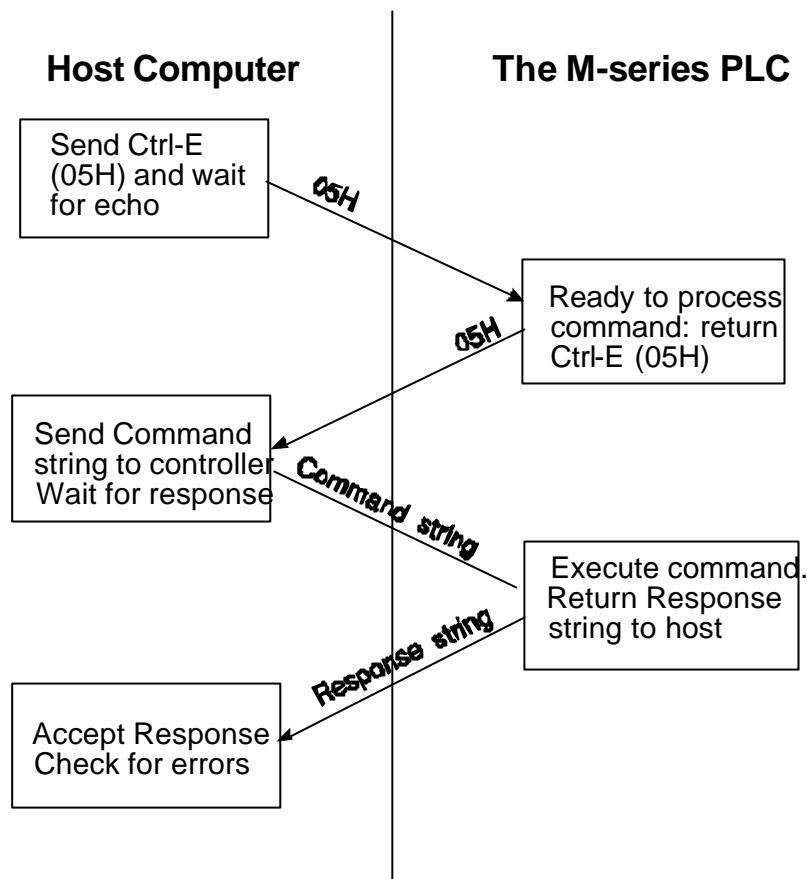
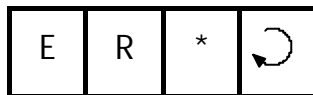


Figure 3.1

If an unknown command is received or if the command is illegal (such as access to an unavailable output or relay channel), the following **error response** will be received:

### **Error Response Format**



The host computer program should always check the returned response for possibilities of errors in the command and take necessary actions.

## **3.2 MULTI-POINT COMMUNICATION SYSTEM**

In this system, one host computer may be connected to either a single T100MD+ (via either RS232 or RS485) or multiple T100MDs, T100MXs controllers or the H-series PLCs on an RS485 network.

### **3.2.1 RS485 Network Interface Hardware**

The built-in RS-485 interface allows the T100M+ controllers to be networked together using very low cost twisted-pair cables. RS-485 allows up to 32 controllers (including the host computer

node) to be networked together. The twisted-pair cable goes from node to node in a daisy chain fashion and should be terminated by a 120 ohm resistor as shown below.

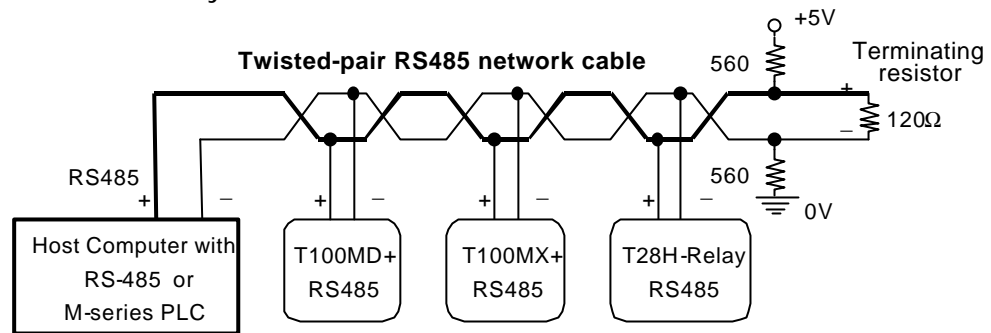


Figure 3.2

Note that the two wires are not interchangeable so they must be wired the same way to each controller. The maximum wire length should not be more than 1200 metres (4000 feet). RS-485 uses balanced or differential drivers and receivers, this means that the logic state of the transmitted signal depends on the differential voltage between the two wires and not on the voltage with respect to a common ground.

As there will be times when no transmitters are active (which leaves the wires in "floating" state), it is a good practice to ensure that the RS-485 receivers will indicate to the CPUs that there is no data to receive. In order to do this, we should hold the twisted pair in the logic '1' state by applying a differential bias to the lines using a pair of 560Ω to 1KΩ biasing resistors connected to a +5V and 0V supply as shown in Figure 3-2. Otherwise, random noise on the pair could be falsely interpreted as data.

The two biasing resistors are necessary to ensure robust data communication in actual applications. Some RS485 converters may already have biasing built-in so the biasing resistors may not be needed. However, if the master is a M-series PLC then you should use the biasing resistor to fix the logic states to a known state. Although in lab environment the PLCs may be able to communicate without the biasing resistors, their use is strongly recommended for industrial applications.

### 3.2.2 Protection of RS485 Interface

The simple, direct multi-drop wiring shown in Figure 3-2 will work well if all the networked PLCs are in close proximity and they all share a common power supply. They will even work for long distance as long as no wiring error ever occurred. However, in an industrial environment, the PLCs are most likely far apart and they each may have their own power supply. Since processes

are often modified regularly and if one day somebody by mistake shorts one of the PLC's RS485 to high voltage, **all the PLCs connected to the same RS485 wiring will be fried simultaneously.** This can result in very costly down time for the whole process, since all the PLCs connected to the network will need to be repaired.

Hence, for networking over long distances and involving more than a few PLCs, it is important to protect the RS485 interface. We strongly recommend the following protection circuit be added between every PLC's RS485 and the twisted pair multi-drop network cable for such applications:

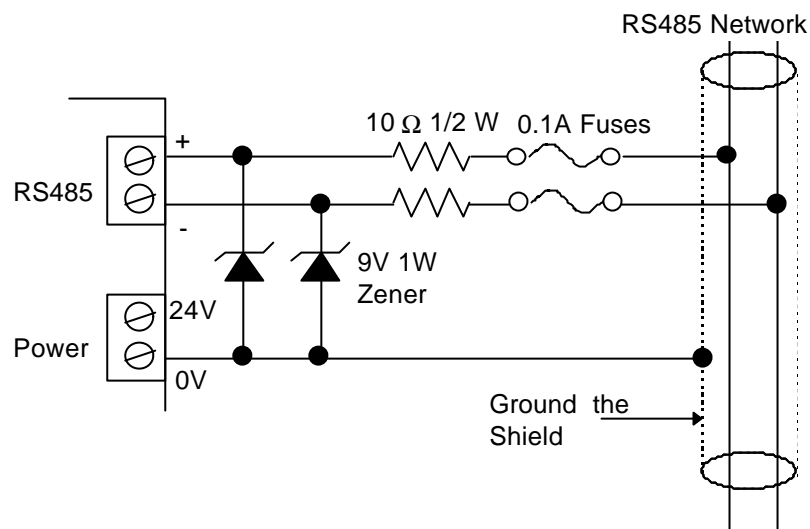


Figure 3.3

**Note:**

- As can be seen from the circuit, the two 9V Zener diodes clamp the signal voltage to the PLC's RS485 interface to between +9V and - 0.7V. If the high voltage persists, the 0.1A fuse will blow, effectively disconnecting the PLC from the offending network voltage.
- You should use shielded twisted pair cables as the multi-drop network "backbone" and connect the shield to the 0V (DC ground) power terminal of every PLC. The grounded shield then provides a common ground reference for all the different PLCs' power supplies. Even though the RS485 network may still work without a common ground reference because the signal wire pair will somehow "pull" all the RS485 to some reference point, **failure to provide a common ground is a potential source of serious trouble** as signal wires with floating ground easily induce large voltage differences between nodes when subjected to electromagnetic interference. Hence for reliable operation it is important to provide the common ground. A grounded

shield also has the additional advantage of shielding the electrical signals from EMI.

### **3.2.3 Single Master RS485 Networking Fundamentals**

RS485 is a half-duplex network, i.e., the same two wires are used for both transmission of the command and reception of the response. Of course, at any one time, only one transmitter may be active. The T100M+ controllers implement master/slave network protocols. The network requires a master controller which is typically a microcomputer equipped with an RS485 interface. In the case of an IBMPC or AT, you can purchase an RS-485 adapter card or an RS232C-to-RS485 converter and connect it to the RS232C serial port. A T100M+ PLC can also be programmed to act as the master, it can communicate with other PLCs by executing the "NETCMD\$" function or the "READMODBUS" or the "WRITEMODBUS" commands (the latter two are for communicating using MODBUS protocols only).

Only the master can issue commands to the slave controllers. To transmit a command, the master controller must first enable its RS-485 transmitter and then send a multi-point command to the network of controllers. After the last stop bit has been sent, the master controller must relinquish the RS485 bus by disabling its RS485 transmitter and enabling its receiver. At this point the master will wait for a response from the slave controller that is being addressed. Since the command contains the ID of the target controller, only the controller with the correct ID would respond to the command by sending back a response string. For the network to function properly, it is obvious that no two nodes can have the same ID. You can use the "Controller -> Target Access -> Write ID Address" command in TRiLOGI to set the ID for each M-series PLC. You can also use the "IW" command to set the device ID. Also, all nodes must be configured to the same baud rate and communication format.

Also, care should be taken to ensure that the power supplies for all the controllers are properly isolated from the main so that no large ground potential differences exist between any controllers on the network.

### 3.2.4 **Multi-Masters RS485 Networking Fundamentals**

Since any T100MD or T100MX is capable of sending out network commands, the obvious question is whether multiple masters are allowed on the RS485 network? It is possible to have multiple masters on a single RS485 network provided the issues of collision and arbitration are taken care of. There are several means to achieve these objectives:

#### 1) Multiple Access with Collision Detection

There is nothing to stop any PLC from sending out host-link commands to other PLCs. However, If more than one PLC simultaneously enable their transmitters and send out host-link commands, then the signals will conflict and the messages will be garbled up. If the network traffic is low, then the solution may be a matter of having the master check for the correct response after sending out a command string. If there is error in the response string, the master should back off the network for a short while (use different timing for different PLCs) and then re-send the command until a correct response string is obtained. This scheme is similar to the CSMA/CD (Carrier Sensing Multiple Access/Collision-Detection) commonly used in Ethernet.

Fortunately, the "NETCMD\$" function of T100M+ PLC automatically senses the RS485 lines until they are free before sending out the command string to reduce the chance of a collision. It also checks the integrity of the response string for correct FCS (Frame Check Sequence) characters before returning the string (Please refer to the Programmer's Reference for detail description of the NETCMD\$( ) function).

However, the program must still check the following items in the response string to verify that the string returned from NETCMD\$( ) function indeed comes from the PLC that it had talked to and not from another PLC (which tries to send a command to someone else):

- i) The ID is correct
- ii) The header is identical to the command string
- iii) The length of response string is correct.

Pros and Cons: This method does not incur any hardware cost, but it requires careful programming and strict checking of the response string and hence requires more effort to program. It is also the least desirable if the network traffic is moderately high as many collisions will occur and there is danger of some undetected error being allowed to pass through.

## 2) Token Awarding Scheme

A "token" is a software means of telling a PLC that it has been given the right to temporarily act as the master. A T100MD+ PLC or a host PC can serve as the token master. An internal relay bit or a variable of the PLC can be defined as the token. The token master will begin by giving the token (i.e., by setting the token relay bit to '1' or the token variable to some fixed value) to the first PLC on the list. The PLC which has the token can then send host-link commands to other PLCs. When it has finished the job it can then send a command to the token master to relinquish its token. If it is based on a fixed timing scheme the master can assume that the PLC will complete its job after a fixed time (say 0.1 seconds) and turn off its corresponding token relay bit.

The token master then passes the token to the next PLC on the list and so on until the last PLC has relinquished its token, and the token is passed back to the first PLC on the list again. This way at any one time there will only be one active network master (the one with the token) and hence there is no danger of conflicting signals or garbled messages to handle.

*Pros and Cons:* This method also does not incur any hardware cost, but it requires the programmer to draw up a plan on what internal relay or variable to use as the token and how the PLC can relinquish its token to the token master. (It could be by fixed timing or by returning a message to relinquish the token) It is a challenging job for programmers unfamiliar with networking scheme, but with some experimentation it can be achieved readily.

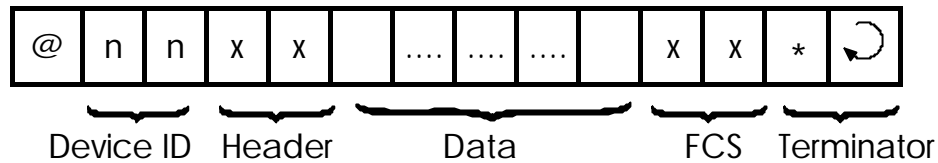
## 3) Rotating Master Signal

In this scheme we make use of the digital inputs of the T100M+ PLCs to grant the PLC the right to act as the network master. Lets call this input the "Be the Master" input. We can use a low cost H-series PLC running a sequencer to activate the "Be the Master" input line of each PLC one at a time. Each PLC is given a fixed amount of time to be the master (e.g. 0.1s each). Only when the "Be the Master" input is ON can the T100M+ PLC start sending out host-link commands to other PLCs. So at any one time there will only be one master on the network and no conflict will occur as a result.

*Pros and Cons:* This method is the easiest to program since there is no need to handle the token with the token master or perform extensive error check on the response string. However, this method uses one input of each PLC and as

many outputs on the master-signal generator PLC as there are PLC masters. It also requires wiring the PLCs to the master-signal generator PLC and hence is the most costly method of all.

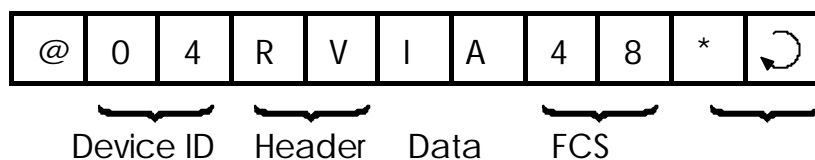
### 3.2.5 Command/Response Block Format (Multi-point)



Each command block starts with the character "@" and two-byte hexadecimal representation of the controller's ID (00 to FF), and ends with a two-byte "Frame Check Sequence" (FCS) and the terminator. FCS is provided for detecting communication errors in the serial bit-stream. If desired, the command block may omit calculating the FCS simply by putting the characters "00" in place of the FCS.

#### Calculation of FCS

The FCS is 8-bit data represented by two ASCII characters (00 to FF). It is a result of Exclusive OR sequentially performed on each character in the block, starting from @ in the device number to the last character in the data. An example is as follow:



@	0100 0000	
	XOR	
0	0011 0000	
	XOR	
4	0011 0100	
	XOR	
R	0101 0010	
	XOR	
V	0101 0110	
	XOR	
I	0100 1001	
	XOR	
A	0100 0001	
	0100 1000	= 48 <sub>16</sub>

Value  $48_{16}$  is then converted to ASCII characters '4' (0011 0100) and '8' (0011 1000) and placed in the FCS field.

### **FCS calculation program example**

The following C function will compute and return the FCS for the "string" passed to it.

```
unsigned char compute_FCS(unsigned char *string){
    unsigned char result;
    result = *string++;      /*first byte of string*/
    while (*string)
        result ^= *string++; /* XOR operation */
    return (result);
}
```

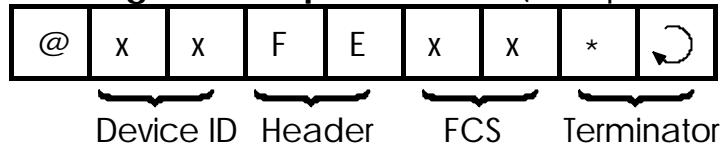
### **3.2.6 Communication Procedure**

Unlike the point-to-point communication protocol, the host computer must **NOI** send the CTRL-E character before sending the command block. After the host computer has sent out the multi-point host-link command block, only the controller with the correct device ID will respond. Hence it is essential to ensure that every controller on the RS485 network assumes a different ID. Otherwise, contention may occur (i.e., two controllers simultaneously sending data on the receiver bus, resulting in garbage data being received by the host). On the other hand, if none of the controller IDs match that specified in the command block, then the host computer will receive no response at all.

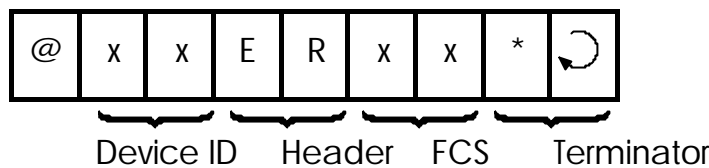
The PLC automatically recognizes the type of command protocols (point-to-point or multi-point) sent by the host computer and it will respond accordingly. If a multi-point command is accepted by the controller, the response block will start with a character '@', followed by its device ID and the same header as the command. This will be followed by the data requested by the command, a response block FCS and the terminator.

### **Framing Errors**

When the controller receives a multi-point host-link command block, it computes the FCS of the command and compares it with the FCS field received in the command block. If the two do not match, then a "framing error" has occurred. The controller will send the following Framing Error Response to the host:

**Framing Error Response Block (Multi-point only)****Command Errors**

If an unknown command is received or if the command is illegal (such as an attempt to access an unavailable channel), the following **error response** will be received:

**Error Response Format**

The host computer program should always check the returned response for possibilities of errors in the command and take necessary action.

**3.3 USING NETWORK TRiLOGI**

If you have connected the RS485 interface of a few T100M+ PLCs into a multi-drop network, you may download program or monitor the operation of any PLC from a single host computer connected to the network. Note that the host computer's RS485 adapter must be of approved type to be compatible with the NETWORK-TRiLOGI.

The network version of TRiLOGI Version 4.0 is available by executing the batch file "TL4NET.BAT" in the "trilogi\tl4" directory. The network version of the program is almost identical to TL4.EXE, the exception being an additional command item "Select Controller Ctrl-I" in the "Controller" main menu. For this program to function properly, each PLC on the network must be assigned a unique ID. You can use the command in TRiLOGI: "Controller ->Target Access -> Write ID Address" to set the ID of each controller separately before connecting them to the network. When running the "TL4NET" program you can easily select any specific PLC to work with by specifying its ID.

After entering the device ID, Network TRiLOGI will automatically query the PLC with that particular ID for its source file name. It then searches the current directory of the PC's disk drive for a matching file. If found, it will prompt the user to confirm whether he/she wishes to open the source file. The selected controller is then available for program-downloading or On-line/Ladder monitoring as per the normal TRiLOGI operation. To switch to another PLC, simply press <Ctrl-I> and enter

another ID. This program offers a quick way to test a new RS485 network.

If a communication error occurs, check to see if the PLC's ID has been properly defined. Next check for loose or incorrect wiring to the RS485 terminal. Also check to ensure that the host-link port selection DIP switch SW1-2 on the PLC has been turned ON. The 8-pin DIP IC -- SN75176 provides the RS485 interface and it may be necessary to replace it if it is damaged during installation as a result of over voltage/current or prolonged short-circuit of its two terminals, etc.

Note that at any one time only one PC or controller may act as the master in the network. Hence when running TL4NET program, the PC is the sole master and all the T100M+ PLCs must be slaves only. If any T100M+ attempts to send commands when TL4NET is performing on-line monitoring, conflict will occur and the TL4NET program may experience frequent "No Communication" errors.

### 3.4 TROUBLE-SHOOTING RS485 NETWORK

#### a) Single faulty device

If a single device on the RS485 network becomes inaccessible, problems can be isolated to this particular device. Check out for loose or broken wiring or wrong DIP switch settings. Also double check the device ID using the host-link command "IR\*" sent via the RS232C port of the PLC. If all attempts fail, either replace the entire PLC or the SN75176 chip which handles the RS485 interfacing and try again.

#### b) Multiple faulty devices

If all the PLCs are inaccessible by the host computer, it may possibly be due to a faulty RS232C-to-RS485 converter at the PC. If this is the case, disconnect the RS485 converter from the network and check it using a single PLC. Also check to ensure that the converter has been properly configured with the correct DIP-switch settings. Replace the converter if it is confirmed to be faulty. Next check the wire from the converter to the beginning of the network. A broken wire here can lead to the failure of the entire network.

Since an RS485 network links many PLCs together electrically and in a daisy chain fashion, problems occurring along the RS485 network sometimes affect the operation of the entire network. For example, a broken wire at the terminal of one node may mean that all the PLCs connected after this node become inaccessible by the master. If the RS485 interface of one of the PLCs has short-circuited because of component failure, then the entire network goes down with it too. This is because no other node is able to

assert proper signals on the two wires that are also common to the shorted device.

Hence when trouble-shooting a faulty RS485 network, it may be necessary to isolate all the PLCs from the network. Thereafter, connect one PLC at a time back to the network, starting from the node nearest to the host computer. Use network TRiLOGI to check communication with each PLC until the faulty unit has been tracked down.

## Chapter 4 Command/Response Format

---

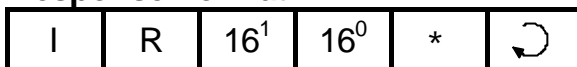
This section describes the detail formats of the command and response blocks for all M-series PLC host link commands. Only the formats for the point-to-point communication system are presented, but all these commands are available to the multi-point system as well. To use a command for multi-point system, simply add the device ID (@nn) before the command header and the FCS at the end of the data (See Chapter 3 for detailed descriptions of multi-point communication command format).

### 4.1 Device ID Read

#### Command Format



#### Response Format



Device ID (00 to FF)

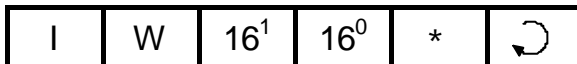
The device ID is to be used for multi-point communication protocol where the host computer can selectively communicate with any controller connected to a common RS485 bus (see Section 3 for details). The ID has no effect for point-to-point communication.

The device ID is stored in the PLC's EEPROM and therefore will remain with the controller until it is next changed.

---

### 4.2. Device ID Write

#### Command Format



Device ID (00 to FF)

#### Response Format



E.g. To set the PLC's ID to 0A, send command string "IW0A\*" to PLC.

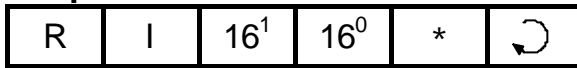
---

### 4.3 Read Input Channels

#### Command Format



8-bit Channel # (Hex)

**Response Format**

8-bit Data (Hex)

**Definition of Input Channels**

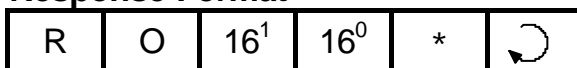
The following table shows the input numbers as defined in TRiLOGI's Input entry table corresponding to the input channel number.

	Bit7	Input/Output Numbers						Bit0
CH00:	8	7	6	5	4	3	2	1
CH01:	16	15	14	13	12	11	10	9
CH02:	24	23	22	21	20	19	18	17
CH03:	32	31	30	29	28	27	26	25
CH04:	40	39	38	37	36	35	34	33
CH05:	48	57	56	45	44	43	42	41
CH06:	56	55	54	53	52	51	50	49
CH07:	64	63	62	61	60	59	58	57
CH08:	72	71	70	69	68	67	66	65
CH09:	80	79	78	77	76	75	74	73
CHOA <sub>16</sub> :	88	87	86	85	84	83	82	81
CHOB <sub>16</sub> :	96	95	94	93	92	91	90	89
CHOC <sub>16</sub> :	104	103	102	101	100	99	98	97
CHOD <sub>16</sub> :	112	111	110	109	108	107	106	105
CHOE <sub>16</sub> :	120	119	118	117	116	115	114	113
CHOF <sub>16</sub> :	128	127	126	125	124	123	122	121

The 8-bit inputs of each channel is represented by two bytes ASCII text expression of its hexadecimal value. For example: if inputs 1 to 3 are logic '0's, inputs 4 to 10 are logic '1's and all other inputs are logic '0's, then if you send command "RI00\*", you will get response "RIF8\*" (F8<sub>16</sub> = 1111 1000<sub>2</sub>).

**4.4 Read Output Channels****Command Format**

8-bit Channel # (Hex)

**Response Format**

8-bit data (Hex)

Please refer to the Input/Output vs Channel Number table described in the last section "3. Read Input Channels" for details.

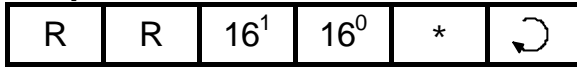
#### 4.5 Read Relay Channels

##### Command Format



8-bit Channel # (Hex)

##### Response Format



8-bit data (Hex)

#### Definition of Relay Channel Numbers

All M-series PLC supports 256 internal relays, the channel definition of the first 128 internal relays is the same as the inputs and the outputs. The remaining relays and their assigned channels are shown in the following table:

	bit7	Relay numbers						bit0
CH10 <sub>16</sub> :	136	135	134	133	132	131	130	129
CH11 <sub>16</sub> :	144	143	142	141	140	139	138	137
CH12 <sub>16</sub> :	152	151	150	149	148	147	146	145
CH13 <sub>16</sub> :	160	159	158	157	156	155	154	153
CH14 <sub>16</sub> :	168	167	166	165	164	163	162	161
CH15 <sub>16</sub> :	176	175	174	173	172	171	170	169
CH16 <sub>16</sub> :	184	183	182	181	180	179	178	177
CH17 <sub>16</sub> :	192	191	190	189	188	187	186	185
CH18 <sub>16</sub> :	200	199	198	197	196	195	194	193
CH19 <sub>16</sub> :	208	207	206	205	204	203	202	201
CH1A <sub>16</sub> :	216	215	214	213	212	211	210	209
CH1B <sub>16</sub> :	224	223	222	221	220	219	218	217
CH1C <sub>16</sub> :	232	231	230	229	228	227	226	225
CH1D <sub>16</sub> :	240	239	238	237	236	235	234	233
CH1E <sub>16</sub> :	248	247	246	245	244	243	242	241
CH1F <sub>16</sub> :	256	255	254	253	252	251	250	249

#### 4.6 Read Timer Contacts

##### Command Format



8-bit Channel # (Hex)

##### Response Format



8-bit data in Hex

### **Definition of Timer-Contact Channel Numbers**

A timer contact is a single bit of memory and 8 timer contacts are grouped into one 8-bit channel similar to that of the inputs, outputs etc.

The following table shows the timer numbers defined in TRILOGI's Timer entry table and their corresponding channel numbers.

CH0:	8	7	6	5	4	3	2	1
CH1:	16	15	14	13	12	11	10	9
CH2:	24	23	22	21	20	19	18	17
CH3:	32	31	30	29	28	27	26	25
CH4:	40	39	38	37	36	35	34	33
CH5:	48	57	56	45	44	43	42	41
CH6:	56	55	54	53	52	51	50	49
CH7:	64	63	62	61	60	59	58	57

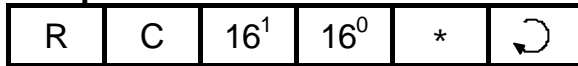
### **4.7 Read Counter Contacts**

#### **Command Format**



8-bit Channel # (Hex)

#### **Response Format**



8-bit data in Hex

### **Definition of Counter-Contact Channel Numbers:**

The 64 counter contacts are assigned channel # in exactly the same way as the 64 timers. Please refer to last section :“6. Read Timer Contacts” for details.

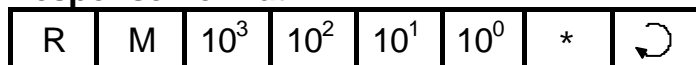
### **4.8 Read Timer Present Value (P.V.)**

#### **Command Format**



nn: Timer1=00, ..... Timer16=0F.... Timer64=3F

#### **Response Format**



Timer present value in Decimal

The present value (PV) of the specified timer is returned in decimal form as four byte ASCII text characters from 0000 to 9999.

#### 4.9 Read Timer Set Value (S.V.)

##### Command Format

R	m	n	n	*	↻
---	---	---	---	---	---

nn: Timer1=00, ..... Timer16=0F.... Timer64=3F

##### Response Format

R	m	10 <sup>3</sup>	10 <sup>2</sup>	10 <sup>1</sup>	10 <sup>0</sup>	*	↻
---	---	-----------------	-----------------	-----------------	-----------------	---	---

Timer Set Value in Decimal

The Set Value (S.V.) of the specified timer is returned in decimal form as four byte ASCII text characters from 0000 to 9999. Note that this command header contains **small letter "m"** instead of "M" in the "RM" command.

#### 4.10 Read Counter Present Value (P.V.)

##### Command Format

R	U	n	n	*	↻
---	---	---	---	---	---

nn: Counter1=00, ..... Counter16=0F.... Counter64=3F

##### Response Format

R	U	10 <sup>3</sup>	10 <sup>2</sup>	10 <sup>1</sup>	10 <sup>0</sup>	*	↻
---	---	-----------------	-----------------	-----------------	-----------------	---	---

Counter present value in Decimal

The Present Value of the specified counter is returned in decimal form as four byte ASCII text characters from 0000 to 9999.

#### 4.11 Read Counter Set Value (S.V.)

##### Command Format

R	u	n	n	*	↻
---	---	---	---	---	---

nn: Counter1=00, ..... Counter16=0F.... Counter64=3F

##### Response Format

R	u	10 <sup>3</sup>	10 <sup>2</sup>	10 <sup>1</sup>	10 <sup>0</sup>	*	↻
---	---	-----------------	-----------------	-----------------	-----------------	---	---

Counter Set Value in Decimal

The Set Value of the specified counter is returned in decimal form as four byte ASCII text characters from 0000 to 9999. Note that this header contains **small letter "u"** instead of "U" in the "RU" command.

**4.12 Read Variable - Integers (A to Z)****Command Format**

R	V	I	<i>alphabet</i>	*	↻
---	---	---	-----------------	---	---

  
 A,B,C....Z

**Response Format**

R	V	I	16 <sup>7</sup>	16 <sup>6</sup>	16 <sup>5</sup>	16 <sup>4</sup>	16 <sup>3</sup>	16 <sup>2</sup>	16 <sup>1</sup>	16 <sup>0</sup>	*	↻
---	---	---	-----------------	-----------------	-----------------	-----------------	-----------------	-----------------	-----------------	-----------------	---	---

  
 8 Hexadecimal Digit for 32-bit integer

E.g. To read the value of the variable "K", send host-link command "RVIK\*". If variable K contains the value 123456<sub>10</sub> (=1E240<sub>16</sub>), PLC will send the response string as "RVI0001E240\*".


**4.13 Read Variable - Strings (A\$ to Z\$)****Command Format**

R	V	\$	<i>alphabet</i>	*	↻
---	---	----	-----------------	---	---

  
 A,B,C....Z

**Response Format**

R	V	\$	<i>a</i>	<i>a</i>	<i>a</i>	...	...	<i>a</i>	<i>a</i>	<i>a</i>	*	↻
---	---	----	----------	----------	----------	-----	-----	----------	----------	----------	---	---

  
 ASCII characters of the string (variable length)

E.g. To read the value of the string variable "M\$", send host-link command "RV\$M\*". If variable M\$ contains the string "Hello World", the PLC will send the response string as "RV\$Hello World\*".

**4.14 Read Variable - Data Memory (DM[1] to DM[4000])****Command Format**

R	V	D	16 <sup>3</sup>	16 <sup>2</sup>	16 <sup>1</sup>	16 <sup>0</sup>	*	↻
---	---	---	-----------------	-----------------	-----------------	-----------------	---	---

  
 0001 to 0FA0 (4000<sub>10</sub>)

**Response Format**

R	V	D	16 <sup>3</sup>	16 <sup>2</sup>	16 <sup>1</sup>	16 <sup>0</sup>	*	↻
---	---	---	-----------------	-----------------	-----------------	-----------------	---	---

  
 4 Hexadecimal Digit for 16-bit integer

E.g. To read the value of DM[3600], send host-link command "RVD0E10\*". If variable DM[3600] contains the value 12345<sub>10</sub> (=3039<sub>16</sub>), PLC will send the response string as "RVD3039\*".

### 4.15 Read Variable - System Variables

This command allows you to read all the M-series PLC's 16-bit system variables such as the inputs[ ], outputs[ ], relays[ ], counters[ ], timers[ ], timers' P.V., counters' P.V., CLK[ ] and DATE[ ]. Although inputs, outputs etc. are also accessible via the "RI", "RO", "RR"... commands, the RVS command can access them as 16-bit words instead of as 8-bit bytes in those commands. For the 32-bit system variable HSCPV[ ], use "RVH" command describe in the next section to access it. It may be more conventional for some SCADA software driver to use a single header command "RVS" to access all the I/O, varying only the "type" number to access different I/O types.

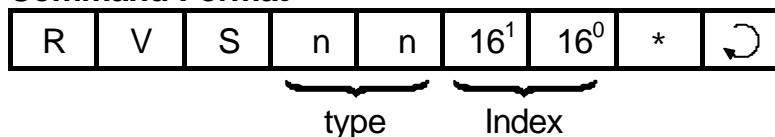
RVS command also can be used to access the internal variables used to store ADC, DAC and PWM values obtained during the latest execution of the ADC(), setDAC or setPWM statement. These are however not system variables in TBASIC sense. E.g. it is illegal to use ADC[2] to access the ADC channel #2 in TBASIC (you have to use the ADC(2) function instead). An 8-bit hexadecimal number is used to denote the "type" of system variable, as shown in the following table:

System Variable	type
input[ ]	01
output[ ]	02
relay[ ]	03
timer[ ]	04
ctr[ ]	05
timerPV[ ]	06
ctrPV[ ]	07

System Variable	type
clk[ ]	08
date[ ]	09
-	0A
ADC*	0B
DAC*	0C
PWM*	0D

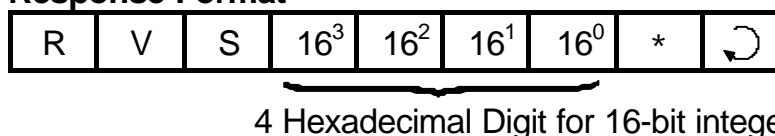
\* Not a system variable in TBASIC

#### Command Format



**type** (01 to 0D) - denote the type of system variable to access,  
**index** (01 to 1F) - index into the array, starting from 01.

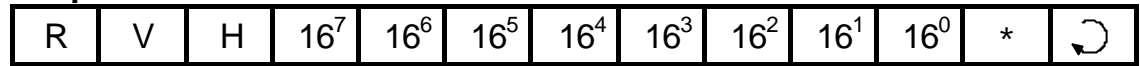
#### Response Format



Example: To read the value of DATE[2] (which represents the month of the RTC), send command "RVS0902\*" and if the PLC responds with "RVS0005" it means the month is May.

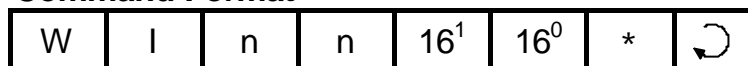
**4.16 Read Variable - High Speed Counter HSCPV[ ]****Command Format**

Channel: 1 or 2

**Response Format**

8 Hexadecimal Digit for 32-bit integer

E.g. To read the value of HSCPV[2], send hostlink command "RVH2\*". If variable HSCPV[2] contains the value 123456<sub>10</sub> (=1E240<sub>16</sub>), PLC will send the response string as "RVH0001E240\*".

**4.17 Write Inputs****Command Format**

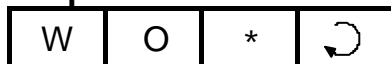
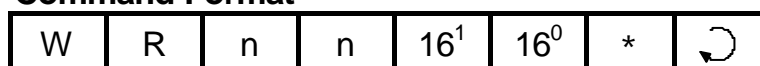
Channel #  
(00 to 0F)

Data

**Response Format****4.18 Write Outputs****Command Format**

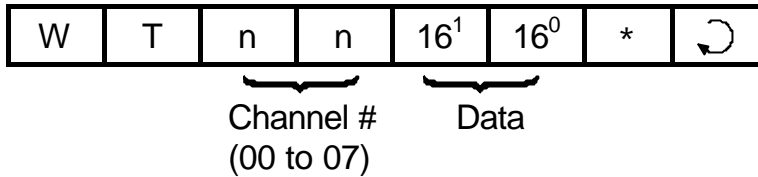
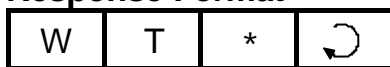
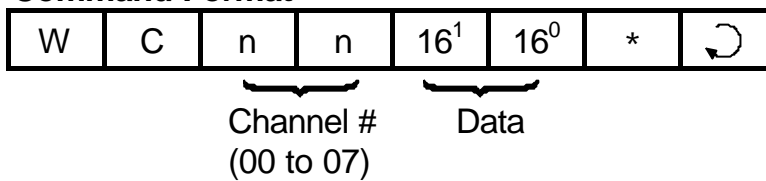
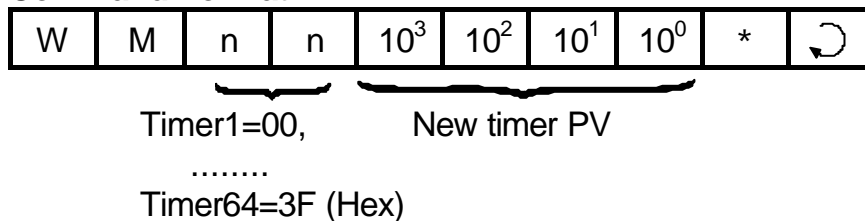
Channel #  
(00 to 0F)

Data

**Response Format****4.19 Write Relays****Command Format**

Channel #

Data

**Response Format****4.20 Write Timer-contacts****Command Format****Response Format****4.21 Write Counter-contacts****Command Format****Response Format****4.22 Write Timer Present Value (P.V.)****Command Format****Response Format**

Please note that the timer number starts from 00 which represent timer #1, 01 represents timer #2... and so on.

**4.23 Write Timer Set Value (S.V.)****Command Format**

W	m	n	n	10 <sup>3</sup>	10 <sup>2</sup>	10 <sup>1</sup>	10 <sup>0</sup>	*	↻
---	---	---	---	-----------------	-----------------	-----------------	-----------------	---	---

Timer1=00,      New timer SV

....

Timer64=3F (Hex)

**Response Format**

W	m	*	↻
---	---	---	---

**Note:** the 2nd character is a lower case "m" instead of the upper case "M" of "WM" command.

**4.24 Write Counter Present Value (P.V.)****Command Format**

W	U	n	n	10 <sup>3</sup>	10 <sup>2</sup>	10 <sup>1</sup>	10 <sup>0</sup>	*	↻
---	---	---	---	-----------------	-----------------	-----------------	-----------------	---	---

Counter1=00,      New PV

....

Counter64=3F (Hex)

**Response Format**

W	U	*	↻
---	---	---	---

**4.25 Write Counter Set Value (S.V.)****Command Format**

W	u	n	n	10 <sup>3</sup>	10 <sup>2</sup>	10 <sup>1</sup>	10 <sup>0</sup>	*	↻
---	---	---	---	-----------------	-----------------	-----------------	-----------------	---	---

Counter1=00,      New Counter SV

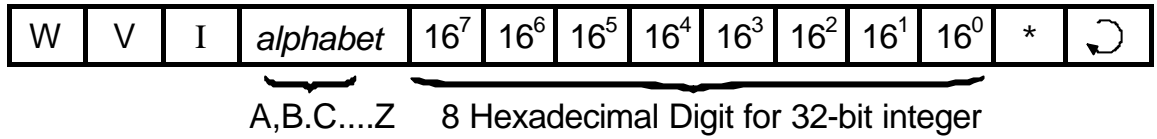
....

Counter64=3F (Hex)

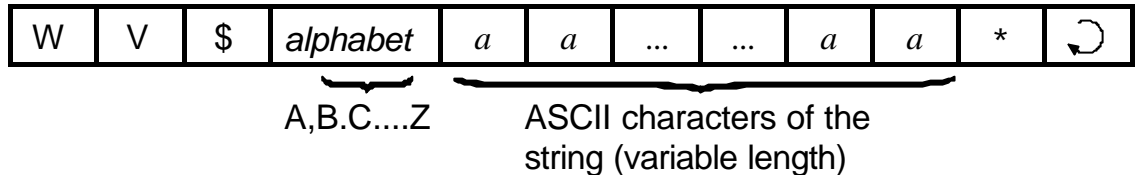
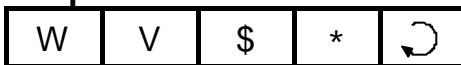
**Response Format**

W	u	*	↻
---	---	---	---

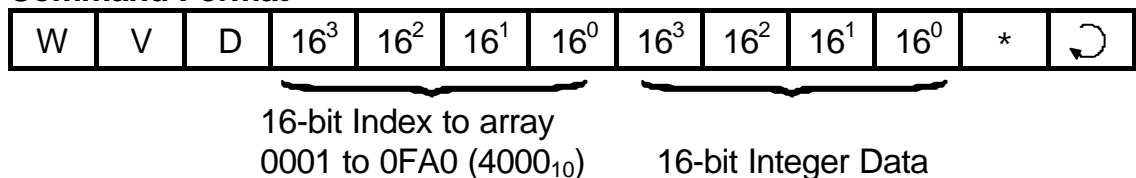
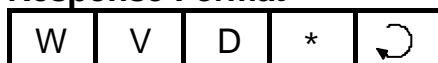
**Note:** the 2nd character is a lower case "u" instead of the upper case "U" of the "WU" command.

**4.26 Write Variable - Integers (A to Z)****Command Format****Response Format**

E.g. To assign variable "K" to number  $56789_{10}$  (=  $0DD5_{16}$ ), send hostlink command "WVIK00000DD5\*".

**4.27 Write Variable - Strings (A\$ to Z\$)****Command Format****Response Format**

E.g. To assign the string "T100MD+ Super PLC" to the string variable P\$, send hostlink command "WV\$PT100MD+ Super PLC\*".

**4.28 Write Variable - Data Memory (DM[1] to DM[4000])****Command Format****Response Format**

E.g. To write the value  $1234_{10}$  (=  $4D2_{16}$ ) to DM[1000], send hostlink command "WVD03E804D2\*". ( $1000_{10} = 3E8_{16}$ )

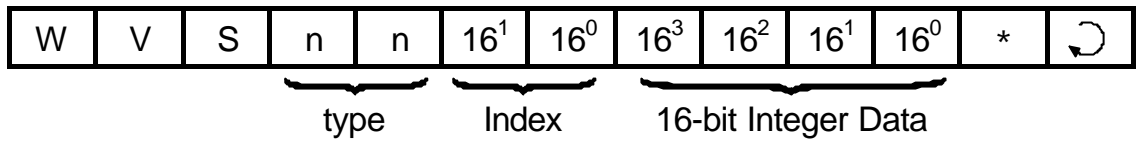
#### 4.29 Write Variable - System Variables

System Variable	type
input[ ]	01
output[ ]	02
relay[ ]	03
timer[ ]	04
ctr[ ]	05
timerPV[ ]	06
ctrPV[ ]	07

System Variable	type
clk[ ]	08
date[ ]	09
-	0A
ADC*	0B
DAC*	0C
PWM*	0D

\* Not a system variable in TBASIC

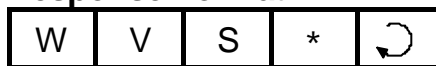
##### Command Format



**type** (01 to 0D) - denote the type of system variable to access,

**index** (01 to 1F) - index into the array, starting from 01.

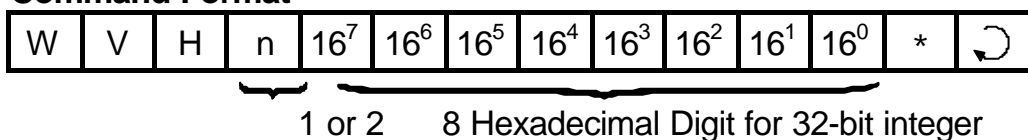
##### Response Format



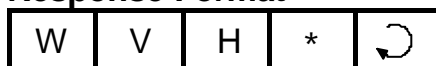
Example: To set clk[1] (which represents the hour of the RTC) to 14, send the command "WVS0801000E\*" to the PLC.

#### 4.30 Write Variable - High Speed Counter HSCPV[ ]

##### Command Format



##### Response Format



E.g. To clear the value of HSCPV[2], send hostlink command "WVH200000000\*".

#### 4.31 Update Real Time Clock Module

##### Command Format



**Response Format**

W	r	*	↻
---	---	---	---

If the battery-backed MX-RTC module is installed, this command forces the PLC to write the values of the TIME[ ] and DATE[ ] variables into the RTC module. This command will be ignored by a PLC without the RTC module.

**4.32 Halting the PLC****Command Format**

C	2	*	↻
---	---	---	---

**Response Format**

C	2	*	↻
---	---	---	---

When the PLC receives this command, it temporarily halts the execution of the PLC's ladder program after the current scan. However, the PLC continues to scan the I/Os and processes host link commands sent to it and will report the current I/O data and internal variables to the host computer.

**4.33 Resume PLC Operation****Command Format**

C	1	*	↻
---	---	---	---

**Response Format**

C	1	*	↻
---	---	---	---

When the PLC receives this command, it will resume execution of the ladder program if it has been halted previously by the "C2" command. Otherwise, this command has no effect.

**4.34 Host Communication Program Examples**

You can try out all the hostlink commands described in this chapter using TRiLOGI built-in "Host Link Command" feature under the "Controller" menu. Try entering a point-to-point or a multi-point command string and observe the response string. If you have changed some data using the write command, then activate On-

Line Monitoring and examine the changes made using the "View Variables" window.

Two sample programs, one written in Microsoft QBASIC (HOST485.bas) and the other written in Borland International's Turbo C (HOST485.C), are provided in the TRiLOGI distribution diskette to help programmers get started. Both programs essentially perform the same functions, as follows:

- (a) Prompt user to enter the desired command block via the PC's keyboard.
- (b) Initiate a communication session and send the command string to the controller.
- (c) Wait to receive the response block from PLC and display the response block on the PC's screen.

These two programs incorporate all the codes needed to communicate successfully with the M-series PLC in either BASIC or C language using the point-to-point or multi-point protocols. The programs will work on both the COMM1 (RS232) port as well as COMM3 (RS485) port. Programmers can therefore build their applications using either of the programs as building blocks.

These two programs assume that an RS232-to-RS485 adapter is used such that the direction of communication of the RS485 bus is controlled by the state of /RTS line of the RS232C. The programs accept both point-to-point and multi-point commands from the keyboard and automatically initiate the correct communication protocols with the controller. If your RS485 adapter works differently then you must modify the functions "transmit485()" and "receive485()" to control the direction of the half-duplex RS485 bus. Please refer to the technical manual of your RS485 adapter for details.

The PLC must be assigned an ID using the "IW" hostlink command which you can send using TRiLOGI's "Host Link Command" item under the "Controller" menu.

---

### **4.35 Inter-Networking Using NETCMD\$ Command**

All M-series PLCs are able to send out host link commands to other M-series or H-series PLCs using the built-in TBASIC function **NETCMD\$ ( )**. This function accepts host link commands in multi-point format and automatically computes the Frame Check Sequence (FCS) characters, append them to the command string and send out the whole command string together with the terminators. The function then waits for a response string and checks the integrity of

the received response string for error. This function returns a string only if a proper response string has been received. Please refer to the TBASIC Reference manual for detailed explanation of this command.

The **NETCMD\$( )** function therefore greatly simplifies the programming tasks for handling networking between PLCs. The programmer only needs to construct the correct command string according to the formats described in this chapter, pass the formatted string to the **NETCMD\$( )** function and then check for the response string. An M-series PLC may use the NETCMD\$ to map the I/O of another PLC into its internal relays and use the other PLC as its remote I/O.

There are two programming examples in your "TRILOGI\TL4" directory which illustrate the use of **NETCMD\$( )** to map I/O of slave PLC to the master. Please study the two examples: "REMOTE-H.PC4" and "REMOTE-M.PC4" carefully to understand the mechanism of mapping I/Os between the PLC. The TRILOGI program "REMOTE-H.PC4" will work on both H- and M-series PLCs as slaves, whereas the program "REMOTE-M.PC4" will only work with M-series slave PLC. This is because M-series host link command set is a superset of H-series host link command set, and this example uses the more efficient M-series host link commands to read/write 16-bit data for networking between M-series PLC.

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### **4.36 Inter-Networking Using MODBUS Protocols**

The T100M+ PLCs may also pass data to each other using special MODBUS commands which are even simpler to use than NETCMD\$ but are restricted to accessing variables that are mapped into MODBUS address structure. Please refer to the next chapter as well as the TBASIC Reference manual for details on using the READMODUS and WRITEMODBUS commands.

# Chapter 5 MODBUS /OMRON Protocols Support

The T100M+ PLC supports a subset of the OMRON™ and MODBUS™ (Both ASCII and RTU modes are now supported) compatible communication protocols so that it can be easily linked to third-party control software/hardware products such as SCADA software, touch panel etc. The PLC automatically recognizes the type of command format and will respond with the correct response. These are accomplished without any user intervention and without any need to configure the PLC at all!

Both MODBUS and Omron protocols use the same **device ID address** (00 to FF) as the native protocol described in Chapter 3. Since the addresses of I/Os and internal variables in the T100M+ PLC are organized very differently from the OMRON or Modicon PLCs, we need to map these addresses to the corresponding memory areas in the other PLCs so that they can be easily accessed by their corresponding protocols. All I/Os, timers, counters, internal relays and data memory DM[1] to DM[4000] are mapped as shown in table 5.1. However, 32 bit variables and string variables are not mapped since they are fundamentally quite different in their implementation among different PLCs. Internal variables which are not mapped can be still be accessed by copying the contents of these variables to unused data memory DM[n] (these can be easily accomplished within a CusFn ) so that they can be accessed by these third party protocols.

For normal application Table 5.1 may be all that you need to interface to third party control products such as a touch screen LCD panel.

## 5.1 MODBUS ASCII Protocol Support

T100M+ supports MODBUS ASCII protocols with the following command and response format:

START	Address	Function	Data	LRC Check	CRLF
:	2 chars	2 chars	# chars	2 chars	2 chars

The following Function Codes are supported:

02	Read Input Status
03	Read Holding Registers
05	Force Single Coil. Coil #1 = 40001.1, Coil #2 = 40001.2 .... Coil # 17 = 40002.1 and so on.
06	Preset Single Register
16	Preset Multiple Registers

Please refer to the MODBUS protocol published by Groupe Schneider at <http://www.modicon.com> to find out the exact address and data format of the MODBUS command and response.

Table 5.1: Memory Mapping of T100M+ to other PLCs

<b>T100M+ I/O #</b>	<b>OMRON</b>	<b>MODBUS</b>	
Input	1 to 16	IR00.0 to IR00.15	40001.1 to 40001.16
	17 to 32	IR01.0 to IR01.15	40002.1 to 40002.16
	33 to 48	IR02.0 to IR02.15	40003.1 to 40003.16
	49 to 64	IR03.0 to IR03.15	40004.1 to 40004.16
Output	1 to 16	IR16.0 to IR16.15	40017.1 to 40017.16
	17 to 32	IR17.0 to IR17.15	40018.1 to 40018.16
	33 to 48	IR18.0 to IR18.15	40019.1 to 40019.16
	49 to 64	IR19.0 to IR19.15	40020.1 to 40020.16
Timer	1 to 16	IR32.0 to IR32.15	40033.1 to 40033.16
	17 to 32	IR33.0 to IR33.15	40034.1 to 40034.16
	33 to 48	IR34.0 to IR34.15	40035.1 to 40035.16
	49 to 64	IR35.0 to IR35.15	40036.1 to 40036.16
Counter	1 to 16	IR48.0 to IR48.15	40049.1 to 40049.16
	17 to 32	IR49.0 to IR49.15	40050.1 to 40050.16
	33 to 48	IR50.0 to IR50.15	40051.1 to 40051.16
	49 to 64	IR51.0 to IR51.15	40052.1 to 40052.16
Relay	1 to 16	IR64.0 to IR64.15	40065.1 to 40065.16
	17 to 32	IR65.0 to IR65.15	40066.1 to 40066.16
	33 to 48	IR66.0 to IR66.15	40067.1 to 40067.16
	49 to 64	IR67.0 to IR67.15	40068.1 to 40068.16
	65 to 80	IR68.0 to IR68.15	40069.1 to 40069.16
	81 to 96	IR69.0 to IR69.15	40070.1 to 40070.16
	97 to 112	IR70.0 to IR70.15	40071.1 to 40071.16
	113 to 128	IR71.0 to IR71.15	40072.1 to 40072.16
	129 to 144	IR72.0 to IR72.15	40073.1 to 40073.16
	145 to 160	IR73.0 to IR73.15	40074.1 to 40074.16
	161 to 176	IR74.0 to IR74.15	40075.1 to 40075.16
	177 to 192	IR75.0 to IR75.15	40076.1 to 40076.16
	193 to 208	IR76.0 to IR76.15	40077.1 to 40077.16
	209 to 224	IR77.0 to IR77.15	40078.1 to 40078.16
	225 to 240	IR78.0 to IR78.15	40079.1 to 40079.16
	241 to 256	IR79.0 to IR79.15	40080.1 to 40080.16

\* MODBUS is a registered trademark of Groupe Schneider.  
 OMRON is a registered trademark of OMRON Corporation.

T100M+ Variables		OMRON	MODBUS
Timer Present Values	1 to 64	IR128 to IR191	40129 to 40192
Counter Present Values	1 to 64	IR256 to IR319	40257 to 40320
Clock	TIME[1] TIME[2] TIME[3]	IR512 IR513 IR514	40513 40514 40515
Date	DATE[1] DATE[2] DATE[3] DATE[4]	IR516 IR517 IR518 IR519	40517 40518 40519 40520
Data Memory	DM[1] DM[2] .... DM[4000]	DM[1] DM[2] .... DM[4000]	41001 41002 .... 45000

## 5.2 MODBUS RTU Protocol Support

The new Rev D T100MD1616+ also supports the MODBUS RTU protocol. The difference between the ASCII and RTU protocols is that the latter transmit binary data directly instead of converting one byte of binary data into two ASCII characters. A message frame is determined by the silent interval of 3.5 character times between characters received at the COMM port. Other than that the function codes and memory mappings are identical to the MODBUS ASCII protocol. Table 5.1 therefore applies to MODBUS RTU protocol as well.

MODBUS RTU has following command and response format:

Start	Address	Function	Data	CRC 16	END
Silence of 3.5 char times	1 byte	1 byte	# byte	2 bytes	Silence of 3.5 char times

The following Function Codes are supported:

02	Read Input Status
03	Read Holding Registers
05	Force Single Coil. Coil #1 = 40001.1, Coil #2 = 40001.2 .... Coil # 17 = 40002.1 and so on.
06	Preset Single Register
16	Preset Multiple Registers

### 5.3 OMRON Host Link Command Support

Command Type	Header	Level of Support
a) TEST	TS	Full support
b) STATUS READ	MS	Full support
c) ERROR Read	MF	Dummy (always good)
d) IR Area READ	RR	Full support (0000 to 1000)
e) HR, AR, LR Area & TC Status READ	RH	Dummy (always returns "0000")
f) DM AREA READ	RD	Full support
g) PV READ	RC	Dummy (always returns "0000")
h) Status Write	SC	Dummy (always OK)
l) IR Area WRITE	WR	Full Support
j) HR, AR, LR Area & TC Status WRITE	WH, WJ, WL, WG	Dummy (always OK)
k) DM Area WRITE	WD	Full Support (from DM0001-DM4000)
l) FORCED SET	KSCIO KRCIO	Full Support for IR Area only Dummy for other areas.
m) Registered I/O Read for Channel or Bit	QQMR/ QQIR	Full Support for IR and DM only Dummy for other areas (always 0000)

For detailed description of the command and response formats for each OMRON Host Link Commands, please refer to C20H/C28H/C40H PLC Operation manual published by OMRON Corporation.

### 5.4 Application Example: Interfacing to SCADA Software

SCADA software or MMI system (also known as LCD Touch Panel) normally use object-oriented programming method. Graphical objects such as switches, indicator lights or meters, etc. are picked from the library and then assigned to a certain I/O or internal data address of the PLC. When designing SCADA system first you need to define the PLC type. You can choose either the MODBUS ASCII, MODBUS RTU or OMRON C20H. Once a graphical object has been created you will need to edit its connection and at this point you will be presented with a selection table that correspond to the memory map of that PLC type.

Example 1: To connect an indicator lamp to Input #9 of the PLC.

You will need to program the switch to connect to IR00.8 for OMRON protocol. However, If you have defined the PLC as MODBUS type then this indicator lamp should be connected to address 40001.9. (See Table 5.1). In either case there is no needs to learn about the actual command format of the protocol itself as the SCADA software will automatically generate the required commands to access the inputs address that has been chosen for the object.

---

**Example 2: To display reading from ADC #3 as a bar graph on SCADA.**

Since the data from ADC #3 is not directly mapped to MODBUS or OMRON in Table 5.1, you need to add a statement in the custom function that reads the ADC #3 and copy it into a data memory, e.g.,

$$DM[100] = ADC(3)$$

Now you can program the bar graph on the SCADA screen to be connected to DM[100] if you use OMRON protocol. For MODBUS protocol the object should be connected to the address: 41100 as can be seen from Table 5.1.

---

## 5.5 Using The T100M+ PLC as MODBUS Master

The T100M+ PLCs supports for MODBUS protocol goes beyond being MODBUS slave only. You can use the READMODBUS and WRITEMODBUS commands of TRILOGI Version 4.1 to send out MODBUS ASCII commands to access any other T100M+ PLC or any third party MODBUS slave devices.

Note that when using READMODBUS or WRITEMODBUS command, the 40001 address stated in Table 5.1 should be interpreted as address 0000, and 40002 as address 0001 ... 41001 as address 1000, etc. This is in accordance with the specifications stated in MODBUS protocols. MODICON defined zero offset address for the MODBUS command, yet in their I/O definition the I/O channels are supposed to start from address 40001. Hence the unique correspondence. But to maintain compatibility with the MODBUS specifications we have to adhere to their definitions.

### **M+ PLC As MODBUS RTU Master**

The new Rev. D T100MD1616+ can also act as MODBUS RTU master! The same READMODBUS and WRITEMODBUS commands can be used to send and receive MODBUS RTU commands. What you need to do is to add 10 (decimal) to the COMM port number to signal to the processor that you wish to use MODBUS RTU instead of ASCII to talk to the slaves. I.e. you should specify port #11 to use RTU commands on COMM1, and specify port #13 to use RTU commands on COMM3. E.g. the statement  $DM[10] = READMODBUS(13, 8, 16)$  will access via COMM3 the slave with ID = 08 and read the content of register #16. This register corresponds to MODICON address 40017 and is the OUTPUT[1] of the slave PLC.

The ability to speak MODBUS RTU greatly extend the type of peripherals which can be used with a T100MD1616+. You can now make use of many off-the-shelf, third party RTU devices to extend the PLC capability, making the T100MD1616+ a truly super PLC!

## **Chapter 6 Internet Connectivity with EMIT 3.0**

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### **6.1 Introduction to EMIT 3.0**

emWare's EMIT™ (Embedded Micro Internetworking Technology) software is a system of software solution that allows many devices to be connected to the internet using the inexpensive but powerful PC of today as a middleman. EMIT defines a set of communication protocols using RS232/RS485 which allows any electronic devices that support this protocol to be accessed remotely via the internet. EMIT relieves the device of the chores of managing those CPU-intensive, memory-hungry TCP/IP stack in order to be linked to the internet.

The key to connecting the device to the internet is a piece of software called the "emGateway" which must be loaded on a PC running Windows 95/98/NT. The PC will be the one that actually connects to the internet via its local area network. What emGateway does is to make use of the internet/intranet socket established by the PC to transfer data between the device and a remote internet browser such as Netscape 4 or Internet Explorer 4. Any PC within the company's network can be used because emGateway runs in the background and hence does not require a dedicated PC to run it.

Instead of transferring just meaningless numbers, EMIT makes use of the Java technology to allow OEM to create a rich, graphical user interface in the form of a Java applet. When a remote browser accesses the device the Java applet will be transferred on the fly via the network or via the internet to the browser. The user will be presented with a graphical interface, regardless of where he is located. Since the Java applet runs on the browser (client) machine instead of at the server end, the response to changes is also faster with faster client machine.

Once the Java applet has been transferred to the browser, only binary data will be exchanged between the browser and the device, enabling quick response to changes. Compared to many SCADA based internet access solution, the EMIT solution is more elegant and less expensive. Not only the device can be accessed from any node within the corporate LAN or from anywhere in the world with an internet connection, there is also no need to install or pay license fee for the user interface at every node machine that has access to the device (unlike SCADA). The end users only need to pay license fee to emWare for the emGateway software.

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### **6.2 T100M+ PLCs and EMIT 3.0**

The EMIT 3.0 is a complete software package which includes assembly and C source codes known as "emMicro", to allow embedded system designer to incorporate emMicro code into their products. The device that incorporates emMicro will be able to communicate with the "emGateway". However, incorporation of the "emMicro" code into

individual device demands the programmer to have strong firmware skill and good understanding of the micro-controller architecture. The development time is also much longer which only makes sense for OEM who are designing high volume control system such as those used for refrigerator, air-conditioner and other home appliances, etc.

For small to mid-volume machine builders, the manpower requirement to design emMicro-enabled product from scratch is formidable. However, Triangle Research International has taken the lead to tackle the difficult part of the development work and come out with an elegant solution to let our OEM machine makers make use of EMIT technology easily.

What TRi has done is to license the emMicro code from emWare and incorporate them into our T100MD+ and T100MX+ PLCs. All the difficult issues of integrating emMicro into our device have already been resolved by our development team and hence there is no need for the PLC users to worry about integration of the emMicro anymore. The OEM users who design machines using T100M+ PLCs can concentrate on developing the Java interface, which is much easier to manage and can be handled by programmers with I.T. skill but not embedded firmware skill.

TRi integrates the emVariables used by EMIT into our easy to use TRiLOGI software version 4.1, and the entire system has been designed to be very forgiving. You can add internet connectivity as an afterthought long after the machine has been built, without the need for extensive modification to an already working software. OEM and end users will be pleased to know that machines designed with the T100MD+ and T100MX+ PLC are future proof - they can be integrated into the internet at a later date or as and when the need to do so arises. However, they do not have to make the difficult decision of deciding whether to build the machine using expensive PLC hardware with built-in internet capability, without knowing for sure whether this will be needed at a later date.

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### **6.3 Obtaining and Installing EMIT 3.0**

emWare Inc. produces an EMIT 3.0 SDK (Software Development Kit) to OEM users to develop EMIT-enabled products. The SDK comprises the emGateway software, the Symantec VisualCafe Java development software and emMicro source codes, etc.

If you wish to experiment with controlling your EMIT-enabled T100MD+ PLC, you can download a 60-day evaluation copy of the EMIT SDK software and 30-day trial version of the Symantec VisualCafe software from the following website:

<http://www.emstore.com/freestuff.master.html>

If emWare has moved the page, then try <http://www.emstore.com>.  
To obtain other information about EMIT, visit <http://www.emware.com>.

Please follow the installation instructions to install emGateway on your PC. You will need to install the emGateway on your PC which runs MS Windows 95/98/NT before you can experiment with the demo programs that we have created to demonstrate the control and monitoring of a T100MD1616+ PLC using a Netscape or IE4 browser. When the emGateway is properly installed and loaded you will see a red ball with the words "em" appearing at the bottom right corner of the screen. There should not be a big 'X' on the red ball otherwise it indicates that the emGateway is not running properly because the TCP/IP Stack has not been initialized (try to assign an IP address to the PC even if it is not networked, you can do so using the Control Panel).

---

## 6.4 Installing Demonstration Files

Next, check your TRiLOGI installation diskette for a file named "INTERNET.ZIP" or download the file from:

<http://www.tri-plc.com/internet.zip>

You will need the Winzip program to unzip the files. Winzip allows you to select the directory to unzip each file. You should unzip the following files to the corresponding directory as shown below:

File	location to Unzip to
INTERNET.PC4	c:\trilogi\tl4\
DEFAULTPAGE.JAR	c:\emware\emgateway\html\
DEFAULTPAGE.Java DEFAULTPAGE.VEP	c:\visualcafewde\projects\tri\

**Note:** If you have installed TRiLOGI, emGateway or VisualCafe in directories different from the above then please substitute the above location with the actual path name.

The file "defaultpage.jar" is a Java archive file and it must be copied into the c:[emware path name]\emGateway\html\ directory so that the browser can retrieve it when required. After you have installed the "INTERNET.PC4" file into the TRiLOGI directory, run TRiLOGI 4.1 and transfer this program into your T100MD1616+ PLC. Please use the "Controller -> Target Access -> Write ID Address" command to **set the ID address of your PLC to ID = 01.**

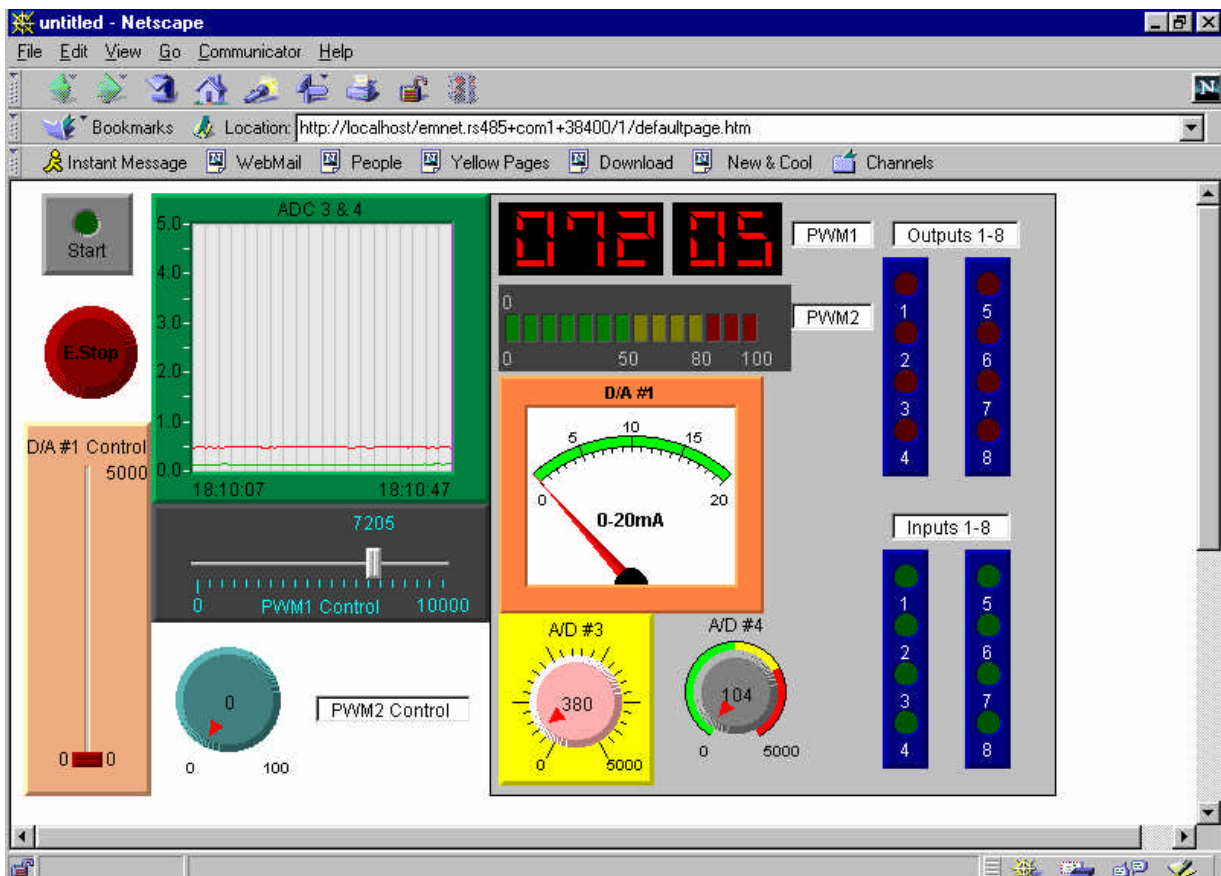
---

## 6.5 Running Internet Demonstration

We will first try to run the demonstration on localhost, which means using the Netscape browser on the same PC where emGateway is running. Once test on localhost is successful you can extend the test to the actual intranet or internet by substituting the "localhost" with the real IP address of the PC that runs the emGateway.

- Connect serial port COM1: of your PC to COMM1 of the T100MD1616+. (Note: if you are using T100MX, you will need a special cable which provides external +9V power to pin 4 of the DB9 connector to power the opto-isolated RS232 interface of T100MX PLCs. Unlike TRiLOGI, emGateway does not automatically supply power to pin 4, which is necessary for the opto-isolated RS232 interface to work. There is no such requirement for T100MD+ since its RS232 port is not opto-isolated.)
- Run the Netscape browser version 4.0 and above or IE4 and above. Type in the following URL at the Netscape "Location" entry box:

<http://localhost/emnet.rs485+com1+38400/1/defaultpage.htm>



- If everything goes well you should see the message "Starting Java.." being displayed at the bottom left of the browser and after about a minute the Java applet shown in Figure 6.1 should appear on the browser window.

- d) First of all, click on the "Start" button, the outputs 1,3, 5 of the PLC should lights up. Click Stop button to turn them OFF. Observed the changes of the output being reflected on the on screen indicator lamp marked "Outputs 1-8".
  - e) Now pull the slider with the label "PWM 1 Control" to the right. Observe the red LED of PWM #1 (output 7) on the T100MD1616+ PLC. Its intensity should change as you pull the slider arm around. The percentage duty cycle of PWM 1 is shown on the slider as well as on the 7 segment LED which was programmed to display the value of the variable that control the PWM1. However, note that the on screen lamp of output #7 does not change - it is not supposed to because the output #7 is being used as PWM1 and hence is not the same as output #7 being turned ON.
  - f) Next, click on the red indicator on the blue knob marked "PWM2 Control". Do not release the mouse, use the mouse to rotate the dial and PWM 2 should lights up with varying intensity according to the position of the knob. The present setting is shown on both the knob and on an LED bar-graph.
  - g) Analog output #1 can be controlled by the slider marked "D/A #1". You will need to connect power to the analog section and use a multi-meter to measure the 0-20mA current loop from analog output 1 when you slide the slider.
  - h) Connect a 1K potentiometer to ADC #3 and another 1K potentiometer to ADC #4. When you turn the potentiometer knobs, observe that the corresponding graphical "knobs" on the screen will also turn. In addition, the value of ADC #3 and #4 are being continuously recorded on the time chart.
- 

## 6.6 Creating Your Own Java User Interface Applet

emWare has pre-created a number of Java objects such as slider, switches, indicator lamps, etc. They called these "emObjects" which are provided together with the licensed version of EMIT 3.0 SDK or available for sales separately. We have used the emObjects extensively to create our demonstration applet. You can create your own Java applet quite easily using the VisualCafe Java development system with the emObjects loaded. You will have to follow the instruction provided by VisualCafe and EMIT to connect the objects to emVariables. Please refer to TBASIC Reference manual Chapter 3 subsection "4. Link Variables for EMIT 3.0 (Internet Connectivity)" for the name of the emVariables in TBASIC and their corresponding names to emGateway. The demonstration files "defaultpage.java" and "INTERNET.PC4" should provide a good reference for creating your own Java applet to control a T100MD1616+ from the internet.